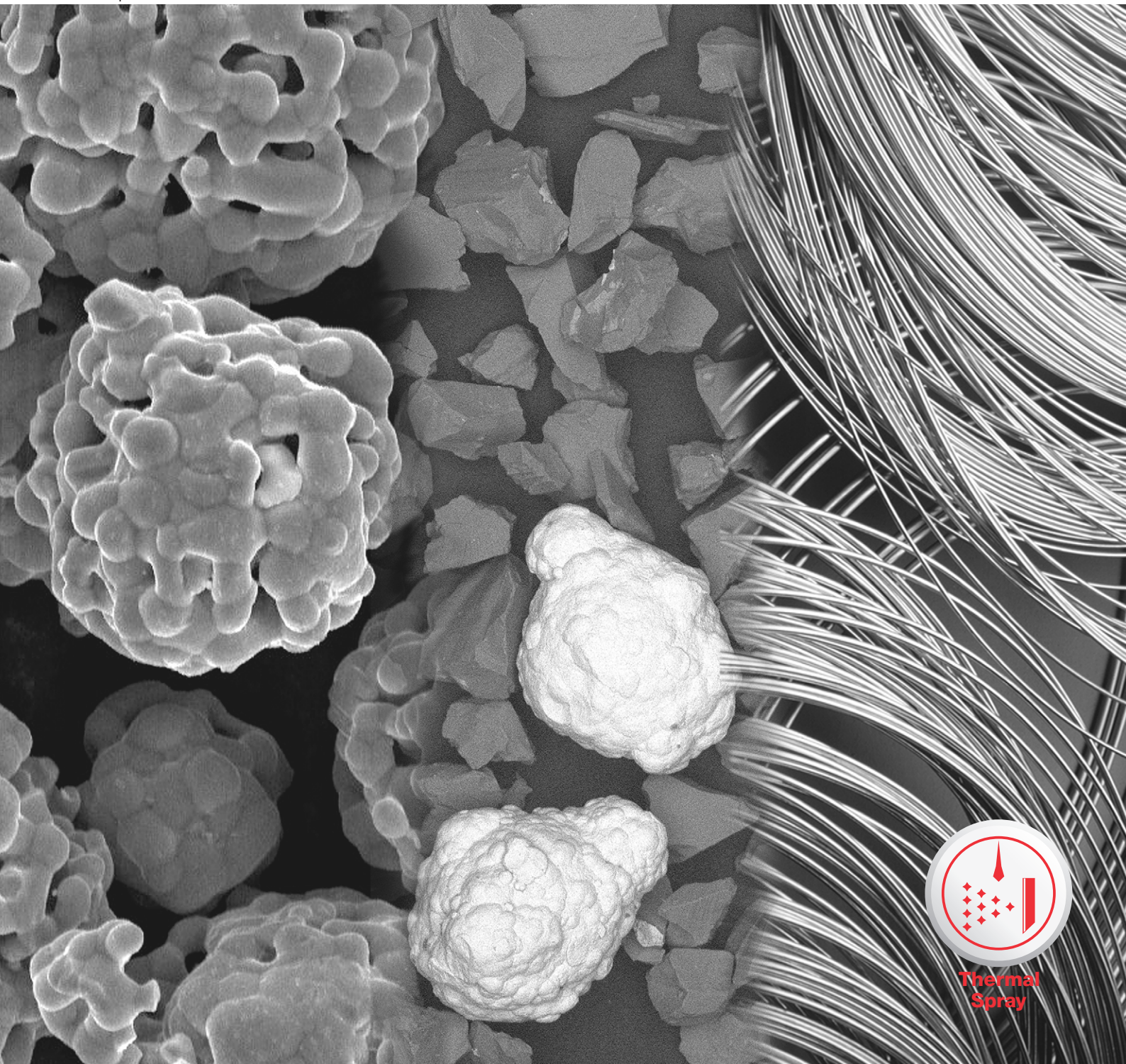
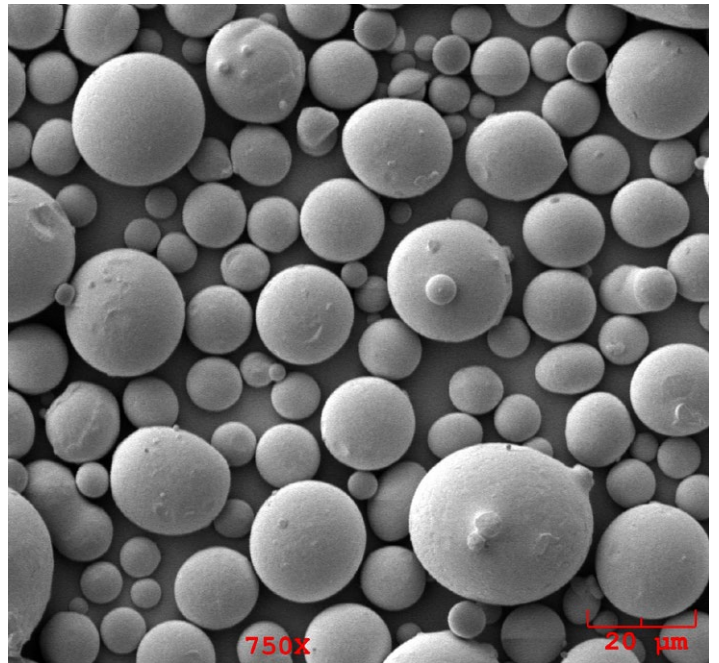


Thermal Spray Materials Guide

Issue: April 2017



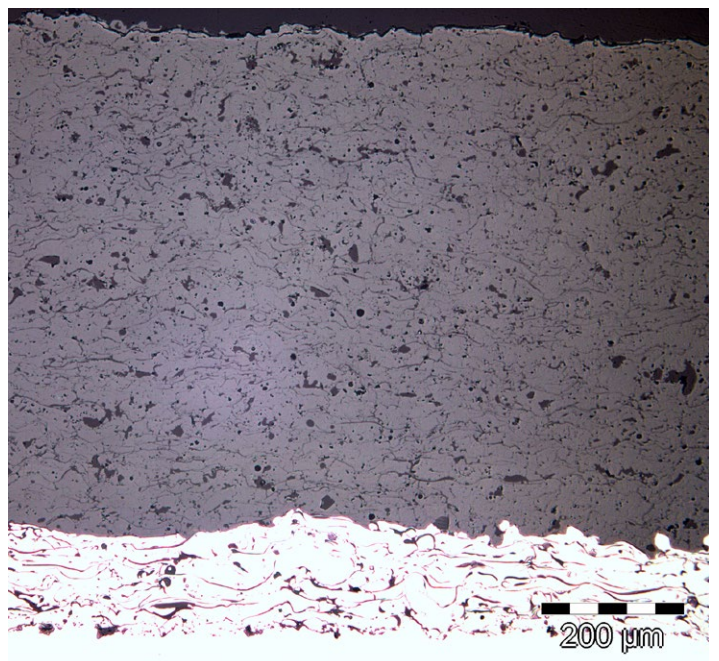
Optimum Materials...



Innovative Technology...



Perfect Coatings...



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The Oerlikon Metco Difference

Every successful thermal spray solution starts with the right material choice.

Oerlikon Metco is a world-class materials manufacturer of powders and wires for coating applications and speciality markets. Our products are produced using a broad range of state-of-the-art materials manufacturing methods, including our own pioneered proprietary processes. We can provide you with hundreds of diverse products to choose from—the broadest line of thermal spray coating materials and auxiliary products in the world.

Our long-standing reputation of providing value through quality products is supported by the many customers who turn to Oerlikon Metco to manufacture materials with customized chemistries and particle size distributions.

Our quality commitment is evidenced by our ISO 9001 and AS 9000 quality standards and Nadcap-approved laboratories. Our strong commitment to the environment and the safety of our coworkers and customers is validated by our ISO 14001 and OHSAS 18001 certifications.

We verify our products through stringent in-process testing programs. While certifications are mandated for certain applications, compliance assures that our off-the-shelf solutions and custom thermal coating materials perform to your own demanding requirements.

Whether your engineered surface goal is better durability from wear or corrosion, thermal protection, surface restoration, dimensional control or engineering other desirable properties into a component or system, you will find solutions within these pages.

Materials for thermal spray are just one of our many specialties. Should your needs be better suited to hardface welding, PTA, laser cladding, brazing, electronic fillers or pack diffusion, Oerlikon Metco is a leading supplier of these materials. Please refer to the appropriate

material catalogs for more information about our products and solutions for these processes.

Meeting Your Design Goals Means Paying Attention to All the Details.

“Designed to cost and purpose” coating solutions requires an in-depth approach that goes far beyond mere selection of a material based solely on chemistry and particle size distribution. Using our philosophy of fast, efficient, high-impact innovation, our scientists examine how material characteristics and coating properties are influenced by manufacturing processes and parameters, the subtleties of choosing one raw material instead of another, and material characteristics such as apparent and bulk density, particle morphology and shape, and other physical properties. Our specialized infrastructure is uniquely flexible and extensive in scope, including

our ability to quickly test material and coating characteristics, properties, and performance.

Once a material solution is developed, it is manufactured with lot-to-lot consistency and reliability. Oerlikon Metco leads our industry with lean, high-volume manufacturing using in-place, state-of-the-art facilities and quality systems. This includes fast availability of materials for testing, efficient prototype-to-production transfer and scale-up capability, and responsiveness to the customer's needs based on expert knowledge of how to tailor coating materials to achieve specific coating performance and application demands.

The end result? Materials that fully meet your design and application goals, and go beyond your expectations for reliability and consistency.

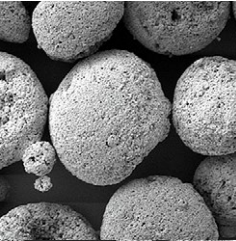
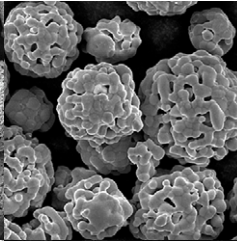
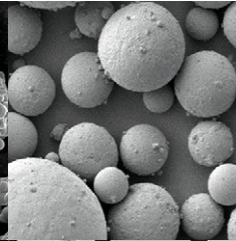
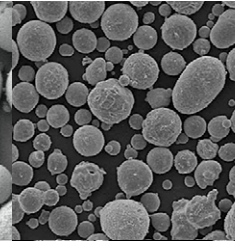
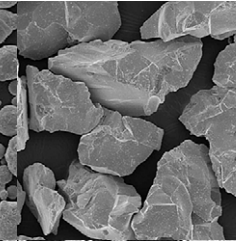
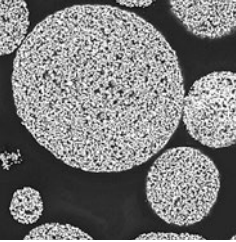
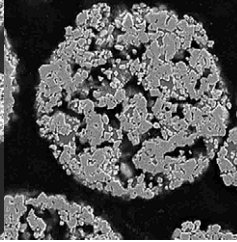
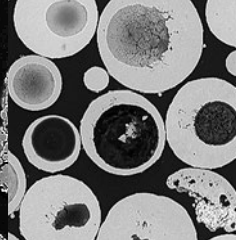
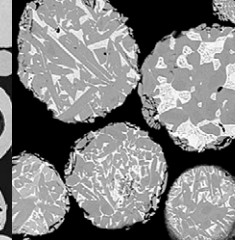
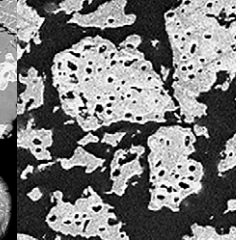
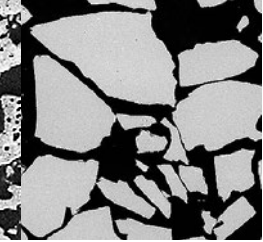
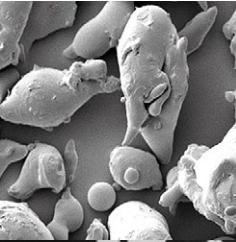
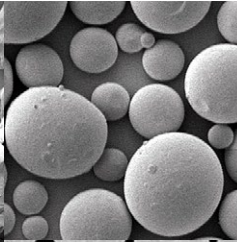
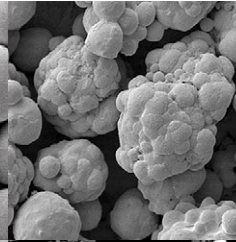
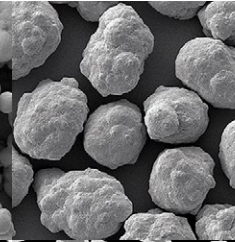
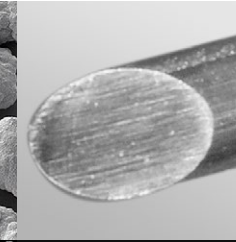
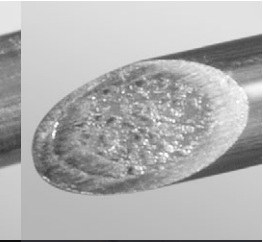
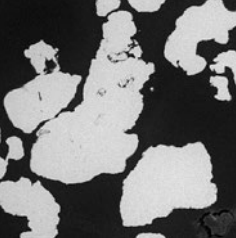
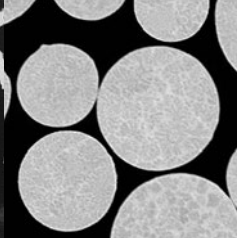
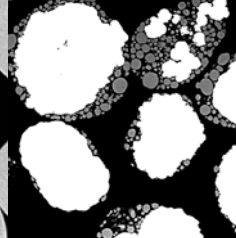
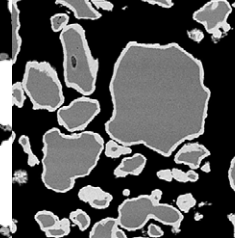
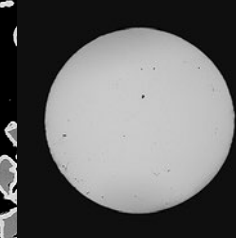


Key Manufacturing Processes

The choice of manufacturing process depends not only on the chemistry of the material to be produced, but also the product's target goals, resulting coating characteristics and properties, and the application economics

(deposition rate vs. product cost). In addition to the processes shown here, Oerlikon Metco may employ other processing steps to achieve the desired end result such as HDH (hydride-dehydride) and chemical purification.

We also offer blends of materials in precise ratios that consist of multiple materials produced using any of these manufacturing processes.

Agglomerated	Agglomerated and Sintered	Agglomerated and HOSP (Spheroidized)	Agglomerated, [and Sintered] and Densified (Spheroidized)	Sintered and Crushed	Fused and Crushed
					
					
Water Atomized	Gas Atomized	Mechanically Clad (Porously Coated)	Chemically Clad (Densely Coated)	Drawn, Swaged or Rolled	Filled and Drawn, Swaged or Rolled
					
					

Oerlikon Metco's key manufacturing processes. Upper images show shape or form, lower images show interior morphology.

Key Information

Product Availability

The majority of the products listed in this guide are available worldwide; however, some products are only available on a regional basis. Regional products may be obtainable outside of the specified region as a special order. For further information, please refer to the appropriate material product data sheet or contact your Oerlikon Metco account representative

In our data sheets, those items designated as Stock are warehoused and generally available for immediate shipment or for shipment within a few days. Please note that not all Oerlikon Metco warehouses may have supplies on hand or in sufficient quantities, whereupon we will make every effort to accommodate your needs as quickly as possible. Lead time to shipment for items marked

Special Order will be provided at the time of order placement. Minimum order quantities may apply.

Products marked Proprietary are only available to qualified purchasers of that product.

Powder Particle Size Distributions

With few exceptions for OEM specifications, the powder materials in this guide and the associated Oerlikon Metco material data sheets reflect nominal powder particle size distributions such that the majority of the powder by weight is within the stated size range for that

product, with only a small amount being coarser or finer. In general, particle sizes that are greater than or equal to 45 µm are measured by sieve analysis (ASTM B214) and particle sizes less than 45 µm are measured by laser diffraction (Microtrac). Please refer to the data sheet for

further information. Customer specifications for that material product may reflect significantly different nominal size distributions, depending on the criteria used by the customer and the measurement methods chosen.

Symbols

Chemical symbols used in this guide:

Ag Silver
Al Aluminum
B Boron
BN Boron Nitride
C Carbon or Carbide
Ca Calcium
cBN Cubic Boron Nitride
Cl Chlorine
Co Cobalt
Cr Chromium
Cu Copper
Dy Dysprosium
Fe Iron
Gd Gadolinium
H Hydrogen

hBN Hexagonal Boron Nitride
Hf Hafnium
In Indium
La Lanthanum
LSCF Lanthanum Strontium Cobalt Ferrite
LSM Lanthanum Strontium Manganite
M Metal (generic)
MCO Manganese Cobalt Oxide
Mg Magnesium
Mn Manganese
Mo Molybdenum
N Nitrogen
Nb (Cb) Niobium
Ni Nickel
O Oxygen

P Phosphorus
Pb Lead
S Sulfur
Sb Antimony
Si Silicon
Sn Tin
Sr Strontium
Ta Tantalum
Ti Titanium
V Vanadium
W Tungsten
Y Yttrium
Yb Ytterbium
Zn Zinc
Zr Zirconium

Trademarks and Brands

The following brands in this publication are trademarks or registered trademarks of their respective owners:

Hastelloy Haynes International, Inc.
Inconel Huntington Alloys Corporation
Monel Huntington Alloys Corporation
Silvaloy Wolverine Joining Technologies, LLC
Stellite Kennametal Inc.
Tribaloy Kennametal Inc.

The following product brands used in this guide or other media are Oerlikon Metco trademarks or registered trademarks:

Amdry	Metco	Sprababbitt
ChamPro	MetcoClad	Sprabronze
Diamalloy	Metcolite	Sprasteel
Durabrade	Metcoloy	Thermospray
E-Fill	Metcoseal	WOKA
HOSP	PlasmaDur	WokaDur

How to Use This Guide

Similar products in this guide are grouped together. The data sheet index number is provided for each of these product groups. The data sheet provides detailed information about each product, including any customer specifications the product is approved to meet

and ordering information. Product data sheets are available from our web site at www.oerlikon.com/metco.

This guide is designed for on-screen use. To facilitate navigation, Table of Contents entries are linked to sections

within the guide and index entries are linked to material product descriptions. To navigate, simply click on an entry within the contents or indexes. Page numbers are included for printed versions.

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Example: Click the link for WOKA 3106 in the Product Index ① to navigate directly to the description of WOKA 3106 in the body ② of the guide.

Carbides

Tungsten Carbide

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
Tungsten Carbide 12% Cobalt - Agglomerated & Sintered				
WC 12Co	-53 +20 µm	WOKA 3101	Agglomerated & Sintered	- Good sliding wear, impact, abrasion, fretting resistance - Hard, dense, well-bonded - Best for dry environments - For steel rolls, sink rolls, exhaust fans, pump housings, conveyor screws, sucker rod couplings, etc. - Choose product by process and spray gun to be used and desired surface finish "FC" products have submicron carbides ideal for corrugating rolls - HVOF or HVOF application - Service up to 500 °C (930 °F)
	-53 +15 µm	WOKA 3106		
	-45 +15 µm	WOKA 3102		
	-45 +11 µm	WOKA 3103		
	-38 +10 µm	WOKA 3105		
	-30 +10 µm	WOKA 3104		
	-25 +5 µm	WOKA 3110 FC		
	-20 +5 µm	WOKA 3111 FC		
Tungsten Carbide 17% Cobalt				
	-90 +45 µm	WOKA 3208	Agglomerated & Sintered	- Medium-fine carbide size - High toughness and ductility; high fretting resistance - Use in non-corrosive environments - Economical
	-53 +20 µm	WOKA 3201		
	-53 +15 µm	WOKA 3206		
	-53 +11 µm	WOKA 3223		
	-45 +20 µm	WOKA 3224		

Abradables and Polymer Fillers

Aluminum Base

Chemistry	Particle Size	Product	Manufacture	Applications
Aluminum Silicon Boron Nitride			Data Sheet DSMTS-0017	
Al 8Si 20BN	-212 +22 μm	Metco 320NS	Mechanically Clad	▪ Turbine compressor abradable ▪ Superior corrosion resistance ▪ Good erosion resistance ▪ Service up to 450 °C (840 °F)
Aluminum Silicon Graphite			Data Sheet DSMTS-0020	
Al 7Si 22Graphite	-125 +5 μm	Metco 310NS	Mechanically Clad	▪ Turbine compressor abradable (mid and rear sections) ▪ Balance of abradability and erosion resistance
Al 6Si 24Graphite	-180 +8 μm	Metco 311NS		
Al 5Si 45Graphite	-180 +8 μm	Metco 313NS		
Aluminum Silicon Polymer			Data Sheet DSMTS-0016	
Al 7Si 40Polyester	-125 +11 μm	Metco 601NS	Blended	▪ Turbine fan and front compressor abradable
	-125 +11 μm	Amdry 2010		
Al 9Si 6BN 20Polyester	-125 +11 μm	Amdry XPT-268	Mechanically Clad	▪ Optimal balance of abradability, erosion resistance and hardness
Al 6Si 47Polyimide	-149 +11 μm	Amdry 2000		

Cobalt Base

Chemistry	Particle Size	Product	Manufacture	Applications
CoNiCrAlY Boron Nitride Polyester				Data Sheet DSMTS-0011
Co 24Ni 16Cr 6Al 0.3Y 7BN 14Polyester	-176 +7.8 µm	Metco 2042	Blended	- Abradable for high pressure turbine compressors, labyrinth shaft seals and disk seals - Excellent oxidation and corrosion resistance - Polymer can be removed via post-coat heat treatment - Service up to 550 °C (1025 °F) to run against titanium; up to 750 °C (1390 °F) to run against Inconel and stainless steel
Co 25Ni 16Cr 6Al 0.3Y 4BN 15Polyester	-176 +11 µm	Metco 2043		

Copper Base

Chemistry	Particle Size	Product	Manufacture	Applications
Copper Aluminum (Aluminum Bronze) Polyester				Data Sheet DSMTS-0012
Cu 8.5Al 1Fe 5Polyester	-125 +11 µm	Metco 604NS	Blended	- Industrial and aerospace abrasables - For running against titanium blades, 17-4 PH steel or inconel knife edges - Marine corrosion resistance superior to aluminum-based abrasables - Polymer can be removed via post-coat heat treatment - Service up to 650 °C (1200 °F)
Cu 8.5Al 1Fe 10Polyester	-88 +11 µm	Metco 605NS		
Cu 7.5Al 1Fe 14.5Polyester	-150 +22 µm	Metco 610NS	Mechanically Clad	

Abradables and Polymer Fillers

Nickel Base

Chemistry	Particle Size	Product	Manufacture	Applications	
Nickel Graphite			Data Sheet DSMTS-0021		
Ni 15Graphite	-106 +30 μm	Metco 308NS-3	Chemically Clad	▪ Turbine compressor abrasables	
	-106 +30 μm	Durabrade 2241			
	-90 +30 μm	Metco 308NS			
	-90 +30 μm	Metco 308NS-1			
Ni 20Graphite	-106 +45 μm	Metco 309NS-3		▪ Products with higher graphite content appropriate to run against untipped titanium components	
	-106 +45 μm	Durabrade 2231			
Ni 25Graphite	-90 +30 μm	Metco 307NS		▪ Higher graphite content enhances lubricity	
	-90 +30 μm	Durabrade 2222			
	-90 +30 μm	Metco 307NS-3			
	-90 +20 μm	Metco 307NS-2			▪ Higher nickel content enhances erosion resistance
	-90 +20 μm	Durabrade 2223			
	-90 +30 μm	Durabrade 2221			
	-90 +20 μm	Durabrade 2224			
	Ni 40Graphite	-90 +30 μm			Durabrade 2211ZB
Nickel Chromium Aluminum Bentonite				Data Sheet DSMTS-0013	
Ni 4Cr 4Al 21Bentonite	-177 +74 μm	Metco 314NS	Chemically Clad	▪ Turbine high pressure compressor abrasable ▪ Finer cuts produce harder, more erosion resistant coatings ▪ Similar products differ by OEM specification approvals ▪ Service up to 650 °C (1200 °F)	
	-177 +74 μm	Durabrade 2313			
	-150 +45 μm	Metco 312NS			
	-149 +45 μm	Durabrade 2311			
Nickel Chromium Iron Aluminum Boron Nitride			Data Sheet DSMTS-0007		
Ni 13Cr 8Fe 3.5Al 6.5BN	-120 +45 μm	Metco 301NS	Mechanically Clad	▪ Turbine high pressure compressor abrasable ▪ For running against nickel alloy or titanium alloy blades ▪ Boron nitride enhances lubricity ▪ Similar products differ by OEM specification approvals ▪ Service up to 815 °C (1500 °F)	
	-120 +45 μm	Metco 301C-NS			

Polymer Fillers

Chemistry	Particle Size	Product	Manufacture	Applications
Polyester Data Sheet DSMTS-0015				
Crystalline Polyester Aromatic	-150 +45 µm	Metco 600NS-1	Reactor Product	- Provides friability and lubrication in clearance control applications - Controls porosity in coating structure - High quality LCP polymers for consistent performance
	-125 +45 µm	Metco 600NS		- Polymer can be removed via post-coat heat treatment - Service up to 325 °C (600 °F)

Abradables and Polymer Fillers

Ceramic Abradables

Chemistry	Particle Size	Product	Manufacture	Applications
Ytterbia Zirconate Ceramic Abradables			Data Sheet DSMTS-0100	
Proprietary $\text{Yb}_2\text{O}_3 \text{ ZrO}_2$	-176 +11 μm	Durabrade 2197	Agglomerated & Sintered	Turbine hot section abradable
Proprietary $\text{Yb}_2\text{O}_3 \text{ ZrO}_2$ + Polyester	-176 +11 μm	Durabrade 2198	Agglomerated, Sintered & Blended	Produces coatings with high porosity levels
	-176 +11 μm	Durabrade 2198A		Proprietary Siemens products
Zirconium Oxide Abradables			Data Sheet DSMTS-0014	
ZrO_2 9.5 Dy_2O_3 0.7BN 4.5Polyester	-176 +11 μm	Durabrade 2192	Agglomerated, Plasma Densified (HOSP) & Blended	- Turbine hot section abradable - Durabrade 2192 usable to run against untip-ped blades under specific conditions
ZrO_2 7.5 Y_2O_3 0.7BN 4.5Polyester	-176 +11 μm	Metco 2395		- Polymer controls coating porosity - Polymer can be removed via post-coat heat treatment
ZrO_2 10 Dy_2O_3	-125 +11 μm	Metco 213	Agglomerated & Plasma Densified (HOSP)	Polymer-free Metco 213 produces dense, erosion resistant advanced-structured coatings
ZrO_2 7.5 Y_2O_3 4Polyester	-176 +11 μm	Metco 2460NS	Agglomerated	- Metco 213 can be used as a TBC material - Service up to 1150 °C (2100 °F)

MCrAlY Alloys

Cobalt Base

Chemistry	Particle Size	Product	Manufacture	Applications
CoCrAlY and CoNiCrAlY			Data Sheet DSMTS-0092	
Co 29Cr 6Al 2Si 0.3Y	-38 +5.5 µm	Amdry 920	Gas Atomized	▪ Excellent hot corrosion and sulfidation resistance, good oxidation resistance ▪ Excellent as a corrosion resistant bond coat ▪ Can be post-coat heat treated for improved performance ▪ Service up to 1050 °C (1920 °F)
Co 32Ni 21Cr 8Al 0.5Y	-90 +45 µm	Amdry 995C		▪ Excellent balance of oxidation, hot corrosion and sulfidation resistance ▪ Excellent as a corrosion resistant bond coat ▪ Can be post-coat heat treated for improved performance ▪ Service up to 850 °C (1560 °F)
	-63 +11 µm	Amdry 9954		
	-45 +22 µm	Diamalloy 4454		
	-45 +15 µm	Diamalloy 4700		
	-38 +5.5 µm	Amdry 9951		
	-38 +5.5 µm	Metco 4451		

Iron Base

Chemistry	Particle Size	Product	Manufacture	Applications
FeCrAlY			Data Sheet DSMTS-0117	
Fe 24Cr 8Al 0.5Y	-45 +11 µm	Amdry 9700	Gas Atomized	▪ Very high oxidation and erosion resistance ▪ For water droplet erosion protection in steam turbines, high oxidation resistance in coal-fired boilers

MCrAlY Alloys

Nickel Base

Chemistry	Particle Size	Product	Manufacture	Applications
NiCoCrAlY			Data Sheet DSMTS-0093	
Ni 23Co 17Cr 12Al 0.5Y	-75 +38 μm	Amdry 365-2	Gas Atomized	▪ Excellent high temperature oxidation and hot corrosion resistance
	-45 +20 μm	Amdry 365-4		
	-45 +5 μm	Amdry 365-1		
Ni 22Co 17Cr 12Al 0.5Hf 0.5Y 0.4Si	-125 +53 μm	Amdry 386-3		▪ Excellent corrosion resistant bond coat ▪ Hafnium increases adhesion of the thermally grown oxide layer in Amdry 386 series and SPM4-2667
	-90 +38 μm	Amdry 386-4		
	-88 +38 μm	SPM4-2667		
	-88 +16 μm	Amdry 386-2		
	-75 +22 μm	Amdry 386-5		
	-63 +22 μm	Amdry 386-2.5		
	-63 +5 μm	Amdry 386		
Ni 23Co 20Cr 8.5Al 4Ta 0.6Y	-38 +5 μm	Amdry 997		▪ Amdry 997 is a premium grade material with superior high temperature oxidation resistance ▪ Service up to 1050 °C (1920 °F)
NiCrAlCoY ₂ O ₃				Data Sheet DSMTS-0096
Ni 17.5Cr 5.5Al 2.5Co 0.5Y ₂ O ₃	-150 +45 μm	Metco 461NS	Mechanically Clad	▪ For high temperature bond coats or salvage of worn/mismachined parts ▪ Service up to 980 °C (1800 °F)
NiCrAlY			Data Sheet DSMTS-0102	
Ni 24.5Cr 6Al 0.4Y	-90 +45 μm	Amdry 963	Gas Atomized	▪ Excellent high temperature oxidation resistance ▪ For use as thermal barrier and oxide ceramic abradable bond coats ▪ High temperature corrosion resistance for turbine engine components, heat treatment fixtures, exhaust manifolds and ducts ▪ Service up to 1050 °C (1920 °F)
Ni 22Cr 10Al 1.0Y	-106 +53 μm	Amdry 962		
	-90 +45 μm	Amdry 9621		
	-74 +45 μm	Amdry 9625		
	-37 +11 μm	Amdry 9624		
Ni 31Cr 11Al 0.6Y	-106 +37 μm	Amdry 964		

MCrAlY Alloys

Proprietary

Chemistry	Particle Size	Product	Manufacture	Applications
Proprietary MCrAlY Products			Data Sheet DSMTS-0094	
Proprietary	-90 +45 µm	Amdry 2231A	Gas Atomized	▪ High quality products made to exacting customer specifications ▪ Nickel or cobalt based MCrAlY materials ▪ Available only to OEM-approved purchasers of these materials ▪ Similar products differ by OEM specification approvals
	-45 +22 µm	Amdry 2231B		
	-75 +45 µm	Amdry 2231C		
	-45 +5.5 µm	Amdry 2231D		
	-37 +5.5 µm	Amdry 2453A		
	-45 +11 µm	Amdry 2464A		
	-63 +22 µm	Amdry 2464B		
	-45 +15 µm	Amdry 2464C		
	-90 +45 µm	Amdry 2464D		
	-45 +22 µm	Amdry 2464E		
	-75 +45 µm	Amdry 2464F		
	-45 +11 µm	Amdry 2464G		
	-44 +11 µm	Amdry 2479A		
	-63 +22 µm	Amdry 2479B		
	-90 +45 µm	Amdry 2479C		
	-44 +11 µm	Amdry 2483A		
	-63 +22 µm	Amdry 2483B		
	-90 +45 µm	Amdry 2483C		
	-45 +11 µm	Amdry 4522A		
	-50 +22 µm	Amdry 4522B		
	-90 +45 µm	Amdry 4522C		
	-90 +11 µm	Amdry 4522D		
	-45 +11 µm	Amdry 9800B		
	-90 +11 µm	Metco 4195		
	-45 +5.5 µm	Metco 4196A		
	-148 +5.5 µm	Metco 4196B		
	-90 +22 µm	Metco 4196C		
	-45 +11 µm	Metco 4198		
	-176 +45 µm	Metco 4199		
	-45 +5.5 µm	Metco 4200		
	-45 +16 µm	Metco 4516		
	proprietary	Metco 4518D		
	-148 +44 µm	Metco 4518E		

Metals, Alloys, Composites and Blends

Aluminum Base

Chemistry	Particle Size	Product	Manufacture	Applications
Aluminum (Pure)			Data Sheet DSMTS-0050	
Al 99.0+	-90 +45 μm	Metco 54NS	Gas Atomized	▪ Good electrical and thermal conductivity; non-magnetic, can be used for RF shielding ▪ Corrosion resistant in coastal and industrial atmospheric conditions ▪ Relatively soft and ductile ▪ Use to repair aluminum and magnesium alloy parts ▪ Note: subject to export control
	-75 +45 μm	Metco 54NS-1		
Aluminum Silicon			Data Sheet DSMTS-0045	
Al 12Si	-90 +45 μm	Metco 52C-NS	Gas Atomized	▪ Used to repair aluminum and magnesium alloy parts ▪ Silicon reduces coating shrinkage and increases hardness ▪ More abrasion resistant than pure aluminum ▪ Finishes well
	-45 μm	Amdry 355		

Cobalt Base *

Chemistry	Particle Size	Product	Manufacture	Applications
Cobalt Chromium Tungsten (Stellite Type)				Data Sheet DSMTS-0074
Co 23.4Cr 10Ni 7W 3.5Ta 0.6C	-45 +5 µm	Amdry MM509	Gas Atomized	- Similar to Stellite - Coatings resist abrasion, fretting and particle erosion - Use for surface restoration of cobalt alloy worn or damaged parts - Use on turbine airfoils and combustors - Service up to 840 °C (1550 °F)
	-106 +37 µm	Amdry X40		
Co 25.5Cr 10.5Ni 7.5W 0.5C	-75 +45 µm	Metco 45C-NS		
	-45 +5 µm	Metco 45VF-NS		
Co 28.5Cr 4.5W 1.6Si 1C	-45 +11 µm	Diamalloy 4060NS		
CoCrAlY Silicon Hexagonal Boron Nitride				Data Sheet DSMTS-0018
Co 25Cr 5Al 0.27Y 1.75Si 15hBN	-177 +10 µm	Amdry 958	Blended	- Combats fretting on compressor blade roots - Compatible with titanium blades - Effective on large blades under high stress in service - Superior performance compared to CuNiIn coatings - Service up to 450 °C (840 °F)
Cobalt Molybdenum Chromium Silicon (Tribaloy Type)				Data Sheet DSMTS-0079
Co 28.5Mo 17.5Cr 3.4Si SIMILAR TO TRIBALLOY T-800	-45 +10 µm	Metco 4800	Gas Atomized	- Similar to Tribaloy - Excellent high temperature sliding wear and self-lubricating
	-45 +10 µm	Metco 68F-NS-1		
	-45 +5.5 µm	Diamalloy 3001		
Co 28.5Mo 8.5Cr 2.6Si SIMILAR TO TRIBALLOY T-400	-45 +10 µm	Metco 66F-NS	Water Atomized	Resists corrosive environments such as HCl, H₂SO₄, HCO₂H and salt water
	-45 +5.5 µm	Diamalloy 3002NS		

* Excluding Self-Fluxing alloys and MCrAlY alloys, which can be found in other sections of this guide

Metals, Alloys, Composites and Blends

Copper Base

Chemistry	Particle Size	Product	Manufacture	Applications
Copper (Pure)			Data Sheet DSMTS-0104	
Cu 99+	-75 +31 µm	Diamalloy 1007	Gas Atomized	▪ Excellent electrical and thermal conductivity; non-magnetic and usable for EMI shielding ▪ Resistant to corrosive inks ▪ Use to repair copper-base alloy parts
	-90 +38 µm	Metco 55		
Copper Aluminum (Aluminum Bronze)			Data Sheet DSMTS-0103	
Cu 10Al	-106 +45 µm	Metco 445	Clad	▪ Moderate oxidation, wear and fretting resistance ▪ Good dry running properties ▪ For build-up and repair of copper base alloy parts ▪ Typically used on pumps (cavitation control), piston guides, shifter forks and compressor air seals
Cu 9.5Al 1Fe	-125 +45 µm	Metco 51NS	Gas Atomized	
	-53 +5 µm	Metco 51F-NS		
	-53 +5 µm	Diamalloy 1004		
Copper Nickel			Data Sheet DSMTS-0061	
Cu 38Ni	-75 +45 µm	Metco 57NS	Gas Atomized	▪ Produces dense coatings resistant to galling and fretting ▪ Indium improves anti-galling and lubricity ▪ For jet engine turbine blade roots and disk slots ▪ Similar products differ by OEM specification approvals ▪ Service up to 315 °C (600 °F)
Cu 36Ni 5In	-75 +45 µm	Amdry 500C		
	-75 +45 µm	Metco 58NS		
	-45 +11 µm	Amdry 500F		

Iron Base *

Chemistry	Particle Size	Product	Manufacture	Applications
Speciality Iron-Based Products			Data Sheet DSMTS-0081	
Fe 18Cr 12Mo 4Ni 3.5Si 3B 2.5Cu 0.6C	-45 +5.5 µm	Diamalloy 1008	Blended	▪ For hard surfaces in corrosive wear applications ▪ For plastic industry extrusion screws, hydraulic piston rods and pump shafts, glass manufacturing moulds and baffles, valve facing ▪ Service up to 650 °C (1200 °F)
Fe 28Cr 16Ni 4.5Mo 1.5Si 1.75C	-45 +16 µm	Diamalloy 1010	Gas Atomized	
Fe 33Cr 8Ni 4.8B 0.6C	-53 +20 µm	Diamalloy 1009		
Iron Chromium Nickel - 400 Series Ferritic and Martensitic Stainless Steel			Data Sheet DSMTS-0080	
Fe 12Cr 0.15C SIMILAR TO 420 STEEL	-45 +15 µm	Diamalloy 1002	Water Atomized	▪ Martensitic type stainless steel ▪ Used mostly for repair and wear applications that require a hard ground finish
Fe 17Cr 2Ni 0.18C SIMILAR TO 431 STEEL	-106 +45 µm	Metco 42C		
Iron Chromium Nickel - 300 Series Austenitic Stainless Steel			Data Sheet DSMTS-0078	
Fe 17Cr 12Ni 2.5Mo 2.3Si 0.03C SIMILAR TO 316L STEEL	-106 +45 µm	Metco 41C	Water Atomized	▪ Austenitic type stainless steel ▪ For protection against corrosion, cavitation, low temperature particle erosion and salvage and repair ▪ Service up to 540 °C (1000 °F)
	-90 +45 µm	Metco 41A	Gas Atomized	
	-53 +20 µm	Diamalloy 1003-1		
	-45 +11 µm	Diamalloy 1003		
Fe 17Cr 12Ni 2.5Mo 0.75Si SIMILAR TO 316L STEEL	-53 +20 µm	Diamalloy 1013		
Iron Molybdenum Carbon			Data Sheet DSMTS-0046	
Fe 16Mo 2C 0.25Mn	-90 +11 µm	Metco 350NS	Mechanically Clad	▪ Alternative to hard chromium plating ▪ Excellent scuff resistance, good wear and corrosion resistance ▪ Service up to 340 °C (650 °F)

* Excluding MCrAlY alloys, which can be found in other sections of this guide

Metals, Alloys, Composites and Blends

Iron Base

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
Iron Nickel Aluminum				Data Sheet DSMTS-0054
Fe 35Ni 6Al	-125 +45 µm	Metco 452	Mechanically Clad	- Hard coatings, good oxidation and hot corrosion resistance - For salvage and restoration of ferrous alloys - Molybdenum in Metco 453 improves toughness - Service up to 815 °C (1500 °F)
Fe 37Ni 5.8Al	-125 +45 µm	Amdry 959		
Fe 30Ni 6Al 6Mo	-125 +45 µm	Metco 453		

Molybdenum Base

Chemistry	Particle Size	Product	Manufacture	Applications
Molybdenum (Pure)				Data Sheet DSMTS-0105
Mo 99.5+	-75 +38 µm	Amdry 313X	Agglomerated & Densified	- Tough and hard with excellent sliding properties and good running properties - Resists fretting and electric arc erosion
	-75 +30 µm	Metco 63NS	Sintered & Crushed	
Mo 99.0+	-45 +16 µm	Metco 4063	Agglomerated & Sintered	Service up to 320 °C (610 °F)
Molybdenum - Self-Fluxing Alloy Blends				Data Sheet DSMTS-0107
Mo 25(NiCrBSiFe)	-90 +25 µm	Amdry 1371	Blended	- Self-fusing - High wear resistance, low frictional coefficient, good scuff resistance - Produces hard coatings for bearing surfaces and abrasive wear resistance - Service up to 350 °C (660 °F)

Nickel Base *

Chemistry	Particle Size	Product	Manufacture	Applications
Nickel (Pure)			Data Sheet DSMTS-0062	
Ni 99.8	-150 +45 µm	Metco 56VC	Precipitated	- For salvage and build-up of nickel-based components to repair damage or mis-machining - Can replace Monel for corrosion applications when slightly higher hardness and machinability is needed
Ni 99.3	-75 +45 µm	Metco 56C-NS		
Nickel 5% Aluminum			Data Sheet DSMTS-0043	
Ni 3.8Al	-90 +45 µm	Metco 450P	Mechanically Clad	- Dense, machinable oxidation resistant and abrasion resistant coatings - Self-bonding - Clad products produce an exothermic reaction during spraying, excellent bond strength - For salvage and build-up on machinable carbon and corrosion-resistant steels
Ni 5Al	-90 +45 µm	Amdry 956		
	-90 +45 µm	Metco 450NS		
	-90 +45 µm	Metco 480NS	Gas Atomized	- Bond coat for thermal sprayed ceramic and abradable materials - Service up to 800 °C (1470 °F)
	-45 +11 µm	Diamalloy 4008NS		

* Excluding Self-Fluxing alloys and MCrAlY alloys, which can be found in other sections of this guide

Metals, Alloys, Composites and Blends

Nickel Base

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
Nickel 20% Aluminum			Data Sheet DSMTS-0029	
Ni 20Al	-90 +53 μm	Metco 404NS	Chemically Clad	- Dense, machinable oxidation resistant and abrasion resistant coatings - Self-bonding - Exothermic reaction during spraying, excellent bond strength, better than Ni 5Al materials - For salvage and build-up on machinable carbon and corrosion-resistant steels - Bond coat for ceramic and abradable materials - Service up to 650 °C (1200 °F)
	-125 +45 μm	Metco 2101ZB		
Nickel Chromium			Data Sheet DSMTS-0109	
Ni 20Cr	-106 +45 μm	Metco 43C-NS	Water Atomized	- Resists hot oxidizing and corrosive gases, and prevents scaling on carbon and low alloy steels - Good bond coat for ceramic top coats - Chromium enhances corrosion resistance - Service up to 980 °C (1800 °F)
	-63 +10 μm	Metco 43F-NS		
	-45 +5 μm	Metco 43VF-NS		
	-125 +45 μm	Metco 5640NS	Gas Atomized	
	-53 +11 μm	Amdry 4535		
Nickel Chromium Aluminum			Data Sheet DSMTS-0091	
Ni 18.5Cr 6Al	-125 +45 μm	Metco 443NS	Mechanically Clad	- Self-bonding when plasma sprayed - Bond coat for ceramics or salvage and build-up on nickel, nickel alloy or machinable steels - Amdry 510 recommended for anilox roll bond coat
	-125 +45 μm	Amdry 960		
Ni 22Cr 10Al	-44 +22 μm	Amdry 510	Gas Atomized	- Resists oxidation and corrosion at high temperatures - Service up to 980 °C (1800 °F)
Nickel Chromium Aluminum Molybdenum			Data Sheet DSMTS-0095	
Ni 9Cr 7Al 5.5Mo 5Fe	-125 +45 μm	Metco 444	Mechanically Clad	- Self-bonding - Moderate wear and abrasion resistance and corrosion resistance - Good machinability - Metco442: For salvage and build-up or bond coat on carbon and corrosion resistant steels - Service up to 760 °C (1400 °F)
Ni 8.5Cr 7Al 5Mo 2Si 2B 2Fe 3Al ₂ O ₃	-125 +45 μm	Metco 442		
Nickel Chromium Superalloys (Inconel Type)			Data Sheet DSMTS-0085	
Ni 19Cr 18Fe 3Mo 0.5Al 5.1(Nb+Ta) 0.95Ti 0.05C SIMILAR TO INCONEL 718	-125 +45 μm	Amdry 718	Gas Atomized	- Dense, self-bonding - Excellent high temperature oxidation and corrosion resistance - For repair of superalloy components and protection for less noble substrates - Machinable and drillable, excellent edge retention - Service up to: 982 °C (1800 °F) (Inconel 625) 704 °C (1300 °F) (Inconel 718)
	-90 +45 μm	Amdry 718 Cl.B		
	-45 +15 μm	Amdry 1718		
	-45 +11 μm	Diamalloy 1006		
Ni 21.5Cr 2.5Fe 9.0Mo 3.7(Nb+Ta) SIMILAR TO INCONEL 625	-90 +45 μm	Amdry 625		
	-53 +20 μm	Diamalloy 1005A		
	-45 +11 μm	Diamalloy 1005		
Nickel Chromium Cobalt Superalloy (Rene Type)				
Ni 14Cr 9.5Co 5Ti 4Mo 4W 3Al SIMILAR TO RENE 80	-45 +11 μm	Diamalloy 4004NS	Gas Atomized	- Excellent high temperature oxidation and corrosion resistance - For repair of nickel-based superalloy components

Metals, Alloys, Composites and Blends

Nickel Base

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
Nickel Chromium Tungsten Molybdenum Superalloys				Data Sheet DSMTS-0086
Ni 20.5Cr 10W 9Mo 4Cu 1Fe 0.75C 0.75B	-53 +11 µm	Diamalloy 4006	Water Atomized	- High temperature corrosion and oxidation resistance - Diamalloy 4006 resists abrasion, sliding wear, scuffing and galling - Diamalloy 4276 resists crevice corrosion, pitting, sulfuric acid and chlorine - Service up to 980 °C (1800 °F)
Ni 15.5Cr 4.5W 16Mo 4Fe SIMILAR TO HASTELLOY C276	-53 +20 µm	Diamalloy 4276	Gas Atomized	
Nickel Molybdenum Aluminum				Data Sheet DSMTS-0111
Ni 5Mo 5.5Al	-90 +45 µm	Metco 447NS	Mechanically Clad	- Produces self-bonding, general purpose, fairly hard coatings for bearing applications - Tough, good erosion and impact resistance - For machine elements, bearing seats, valves

Silicon Base

Chemistry	Particle Size	Product	Manufacture	Applications
Silicon Metalloid (Pure)				Data Sheet DSMTS-0125
Si 99.0+	-75 +15 µm	Metco 4810	Fused & Crushed	- Low thermal expansion coefficient, excellent thermal shock resistance and thermal stability - Ideal environmental barrier coating (EBC) bond coat for ceramic matrix composites (CMCs) - Service up to 1300 °C (2370 °F)
Si 99.5+	-45 +15 µm	Metco 4811	Plasma Densified	

Metals, Alloys, Composites and Blends

Titanium Base

Chemistry	Particle Size	Product	Manufacture	Applications
Titanium (Pure) and Titanium Alloys			Data Sheet DSMTS-0089	
Ti Grade 1	-106 +45 µm	Metco 4012A	HDH - wrought	▪ Biocompatibility for medical applications ▪ Can produce coatings with porous structures for implants ▪ Corrosion resistant ▪ Bond coat for hydroxyapatite top coats ▪ Choose by size and manufacturing method for thermal spray, cold spray, laser cladding, high-speed laser cladding, metal injection molding, hot and cold isostatic pressing ▪ HDH - wrought: Hydride-dehydride from wrought raw material; dense particles with angular / blocky morphology ▪ HDH - sponge: hydride-dehydride process from sponge raw material; porous particles with angular / blocky morphology ▪ Atomized: dense particles with spheroidal morphology ▪ Service up to 400 °C (750 °F)
	-106 +45 µm	Metco 4023B	Atomized	
Ti Grade 2	-106 +45 µm	Metco 4013A	HDH - wrought	
	-106 +45 µm	Metco 4024B	Atomized	
Ti Grade 3	-25 +5 µm	Metco 4027A		
Ti Grade 4	-350 +200 µm	Metco 4010E	HDH - wrought	
	-250 +90 µm	Metco 4010D		
	-180 +75 µm	Metco 4010B		
	-90 +22 µm	Metco 4010A		
	-45 +11 µm	Metco 4010C	HDH - sponge	
	-180 +75 µm	Metco 4016A		
	-125 +90 µm	Metco 4016B		
	-25 +5 µm	Metco 4028A		
Ti 6Al 4V Grade 5	-250 +150 µm	Metco 4030A	HDH - wrought	
	-180 +75 µm	Metco 4030B		
	-106 +45 µm	Metco 4030C		
	-106 +45 µm	Metco 4031A	Atomized	
	-45 +20 µm	Metco 4031C		
	-25 +5 µm	Metco 4031B		
Ti 6Al 4V Grade 23	-106 +45 µm	Metco 4032A	HDH - wrought	
	-106 +45 µm	Metco 4033A	Atomized	
	-45 +20 µm	Metco 4033C		

Self-Fluxing

Standard Alloys

Chemistry	Particle Size	Product	Manufacture	Applications
Cobalt-Based and Nickel-Based Standard Self-Fluxing Alloys			Data Sheet DSMTS-0026	
Co 27Ni 18Cr 6Mo 3.5Si 3B 2.5Fe 0.2C	-125 +53 µm	Metco 18C	Gas Atomized	▪ Self-fluxing; post-coat fuse for dense, virtually porosity free, metallurgically bonded coatings ▪ Enhanced wear and corrosion resistance ▪ For industrial applications such as hot crushing rolls, forging tools, extrusion dies, screw conveyors, chip breakers, shafts, etc. ▪ Metco 12C: moderate wear resistance, very good machinability ▪ Metco 14E: hard, thick, wear resistant coatings ▪ Metco 15E, Metco 15F, Diamalloy 2001: high hardness and wear resistance ▪ Metco 18C: use when substrate cracking is an issue ▪ Metco 16C-NS: superior resistance to acids and aqueous media ▪ Metco 7010 and Amdry 7050: chromium free; can be blended with carbide materials for higher wear resistance; suitable for thermal spray, spray and fuse welding and PTA ▪ Service up to 540 °C (1000 °F)
Ni 7.5Cr 3.5Si 2.5Fe 1.7B 0.25C	-125 +53 µm	Metco 12C		
Ni 11Cr 3.7Si 2.75Fe 2.2B 0.5C	-125 +45 µm	Metco 14E		
Ni 17Cr 4Fe 4Si 3.5B 1C	-106 +45 µm	Metco 15E		
	-53 +15 µm	Metco 15F		
	-45 +15 µm	Diamalloy 2001		
Ni 1.8B 3.5Si	-180 +53 µm	Metco 7010	Gas Atomized Blend	
Ni 3B 3Si	-180 +45 µm	Amdry 7050		
Ni 17Cr 4Si 3.7B 3.0Fe 2.5Cu 2.5Mo 0.6C	-125 +53 µm	Metco 16C-NS		

With Hardphase

Chemistry	Particle Size	Product	Manufacture	Applications
Self-Fluxing Alloys with Tungsten Carbide			Data Sheet DSMTS-0077	
65(Ni 17.5Cr 4Fe 4Si 4B 0.5C) 35(WC 12Co)	-125 +45 µm	Metco 31C-NS	Blended	▪ Self-fluxing; post-coat fuse for dense, virtually porosity free, metallurgically bonded coatings ▪ Resists particle erosion and abrasion ▪ For applications such as pump seals, wire capstans, hydroelectric valves, plug gages, etc. ▪ Metco 31C-NS, Metco 36C, Woka 7702: highest corrosion resistance ▪ Metco 32C, Metco 36C: highest wear resistance ▪ Metco 34F, Metco 34FP, Diamalloy 2002: best for thin smooth coatings; can be used unfused ▪ Metco 36C, Woka 7702, Woka 7703: less brittle; lower tendency to crack ▪ Woka 7702: best abrasion and slurry abrasion resistance ▪ Woka 50454: corrosion and impact resistance ▪ Woka 53194, Woka 53141: corrosion, erosion and sliding wear resistance ▪ Service up to 540 °C (1000 °F)
20(Ni 17.5Cr 4Fe 4Si 4B 0.5C) 80(WC 12Co)	-125 +45 µm	Metco 32C		
50(Ni 17.5Cr 4Fe 4Si 4B 0.5C) 50(WC 12Co)	-53 +15 µm	Metco 34F		
	-53 +15 µm	Metco 34FP		
50(Ni 18Cr 7Fe 4Si 4B 1C) 50(WC 12Co)	-45 +11 µm	Diamalloy 2002		
60(Ni 16.5Cr 3.7Si 3.5Fe 3.4B 0.9C) 40(WC 12Co)	-106 +45 µm	WOKA 7702		
60(Ni 15Cr 4.4Si 3.5Fe 3.2B 0.7C) 40(WC 12Co)	-106 +45 µm	WOKA 7703		
65(Ni 16.5Cr 3.7Si 3.5Fe 3.4B 0.9C) 35(WC 12Co)	-106 +45 µm	WOKA 7701		
65(Ni 17.5Cr 4Fe 4Si 4B 0.5C) 35(WC 8Ni)	-150 +45 µm	Metco 36C		
60(Ni 7Cr 3.5Fe 3.2B 4.4Si 0.7C) 40WC	-106 +32 µm	WOKA 53141		
50(Ni 15Cr 4.4Si 3.2Fe 3.2B 0.7C) 50(WC 12Ni)	-106 +20 µm	WOKA 50454		
40(Ni 15Cr 4.4Si 3.2Fe 3.2B 0.7C) 60(WC 12Ni)	-106 +20 µm	WOKA 53194		

Self-Fluxing

Hardfacing Alloys

Chemistry	Particle Size	Product	Manufacture	Applications
Self-Fusing Chromium Carbide Blends			Data Sheet DSMTS-0067	
Cr ₃ C ₂ 7(Ni 20Cr) Self-Fusing Nickel Alloy	-75 +10 µm	Metco 430NS	Blended	- Self-fluxing when fusing is not desirable - High toughness without cracking - For hot crushing rolls, fuel rod mandrels, exhaust valves and seats - Service up to 820 °C (1500 °F)
Self-Fusing Tungsten Carbide Blends			Data Sheet DSMTS-0090	
50(Ni 5.8Cr 2.8Al 1.4Fe 1.4Si 1.3B 0.3C) - 50(WC 12Co)	-63 +11 µm	Metco 439NS	Blended	Self-fluxing when fusing is not desirable such as thin-walled components and components that may distort if fused
50(Ni 5.8Cr 0.7Al 1.4Fe 1.4Si 1.3B 0.3C) - 50(WC 12Co)	-75 +11 µm	Metco 439NS-2		Some fusing occurs when plasma sprayed
25(Ni 4.3Cr 1Fe 1Si 0.9B 0.2C) - 75(WC 12Co)	-90 +31 µm	Metco 1123		- For digestors, liquor tanks, manifolds, centrifugal fans in coal and oil plants - Service up to 500 °C (930 °F)

Carbides

Chromium Carbide

Chemistry	Particle Size	Product	Manufacture	Applications
Chromium Carbide			Data Sheet DSMTS-0087	
Cr ₃ C ₂	-106 +45 μm	Metco 70C-NS	Sintered & Crushed	▪ High microhardness (1200 HV300) and wear resistance at elevated temperatures; relatively poor interparticle strength ▪ For hot forming dies, mandrels, hydraulic valves, machine parts ▪ Service up to 535 °C (1000 °F)
	-44 μm	Metco 70F-NS		
Chromium Carbide - Nickel Chromium Blends			Data Sheet DSMTS-0042	
Cr ₃ C ₂ 7(Ni 20Cr)	-45 +5.5 μm	Metco 82VF-NS	Blended	▪ Choose higher carbide content for higher hardness and resistance to fretting, abrasion and particle erosion ▪ For turbine components: air seals, baffle dampers, nozzle supports, valve seats, struts ▪ For hot crushing rolls, forming dies, forging tools ▪ Service up to 870 °C (1600 °F)
Cr ₃ C ₂ 10(Ni 20Cr)	-45 +5 μm	Amdry 367		
Cr ₃ C ₂ 25(Ni 20Cr)	-106 +11 μm	Metco 81NS		
	-45 +5.5 μm	Diamalloy 3004		
	-45 +5 μm	Metco 81VF-NS		
Chromium Carbide - Nickel Chromium - Chemically Clad			Data Sheet DSMTS-0022	
Cr ₃ C ₂ 20(Ni 20Cr)	-45 +5.5 μm	Diamalloy 3007	Chemically Clad	▪ For wear, oxidation resistance ▪ Minimal decarburization and oxidation during spraying ▪ High coating density ▪ Service up to 870 °C (1600 °F)
Chromium Carbide - 20% Nickel Chromium - Agglomerated & Sintered			Data Sheet DSMTS-0027	
Cr ₃ C ₂ 20(Ni 20Cr)	-53 +20 μm	WOKA 7101	Agglomerated & Sintered	▪ Resists solid particle erosion, abrasion, tribo-corrosion, cavitation ▪ Excellent hard chromium plating alternative for NaCl and NaOH environments ▪ Minimal decarburization during spraying ▪ Choose product by HVOF gun to be used and desired surface finish ▪ Service up to 870 °C (1600 °F)
	-45 +20 μm	WOKA 7107		
	-45 +15 μm	WOKA 7102		
	-45 +11 μm	WOKA 7103		
	-38 +10 μm	WOKA 7105		
	-30 +10 μm	WOKA 7104		
Chromium Carbide - 25% Nickel Chromium - Agglomerated & Sintered			Data Sheet DSMTS-0031	
Cr ₃ C ₂ 25(Ni 20Cr)	-106 +45 μm	WOKA 7215	Agglomerated & Sintered	▪ Resists solid particle erosion, abrasion, tribocorrosion
	-75 +45 μm	WOKA 7218		
	-63 +20 μm	WOKA 7219		
	-53 +20 μm	WOKA 7201		▪ Excellent hard chromium plating alternative with better chloride, acidic and alkaline resistance
	-45 +20 μm	WOKA 7207		
	-45 +15 μm	WOKA 7202		
	-45 +11 μm	WOKA 7203		▪ Minimal decarburization during spraying
	-38 +10 μm	WOKA 7205		
	-30 +10 μm	WOKA 7204		
	-25 +5 μm	WOKA 7210	▪ Select product by spray gun and process to be used and desired surface finish ▪ Service up to 870 °C (1600 °F)	

Carbides

Chromium Carbide

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
Chromium Carbide - 25% Nickel Chromium - Agglomerated & Densified				Data Sheet DSMTS-0058
Cr ₃ C ₂ 25(Ni 20Cr)	-53 +11 μm	Amdry 5260	Agglomerated & Plasma Densified	- Resists solid particle erosion, abrasion, tribo-corrosion, high temperature corrosion - Excellent hard chromium plating alternative with better chloride, acidic and alkaline resistance - Minimal decarburization during spraying - Densification improves coating density and corrosion resistance - Select Amdry 5260 to meet aerospace specifications - Choose product by HVOF gun to be used and desired surface finish - Service up to 870 °C (1600 °F)
	-53 +20 μm	WOKA 7301	Agglomerated, Sintered & Plasma Densified	
	-45 +20 μm	WOKA 7307		
	-45 +15 μm	WOKA 7302		
	-45 +11 μm	WOKA 7303		
	-38 +10 μm	WOKA 7305		
	-30 +10 μm	WOKA 7304		
	-25 +5 μm	WOKA 7310		
Chromium Carbide - 37% Tungsten Carbide - 18% Metal Alloy				Data Sheet DSMTS-0056
Cr ₃ C ₂ 37WC 18Metal Alloy	-45 +20 μm	WOKA 7507	Agglomerated & Sintered	- Excellent abrasion and cavitation resistance, good hardness - Resists harsh, complex corrosive media - Ideal for pumps, boiler tubes, incinerator fire walls - Choose product by HVOF gun to be used and desired surface finish - Service up to 700 °C (1290 °F)
	-45 +15 μm	WOKA 7502		
	-45 +11 μm	WOKA 7503		
	-38 +10 μm	WOKA 7505		
	-30 +10 μm	WOKA 7504		
Chromium Nickel Carbide				Data Sheet DSMTS-0112
Cr 34Ni 7C	-53 +15 μm	Metco 5241	Gas Atomized Blend	- Excellent erosion and oxidation resistance; good wear and corrosion resistance - Excellent superfinished surface - Ideal hard chromium alternative - For ball valves, hydraulic rods, boiler tubes, turbine component, textile rolls, exhaust stacks - Service up to 900 °C (1650 °F)
Chromium Carbide MCrAlY Blend				Data Sheet DSMTS-0048
Cr ₃ C ₂ 25(NiCrAlY)	-45 +5.5 μm	Metco 5546NS	Blended	- Excellent erosion resistance, good toughness, oxidation and hot corrosion resistance - For turbine components, fuel rod mandrels, forging tools, hot crushing rolls, forming dies - Service up to 870 °C (1600 °F)

Tungsten Carbide

Chemistry	Particle Size	Product	Manufacture	Applications
Tungsten Carbide 12% Cobalt - Fused & Crushed				Data Sheet DSMTS-0114
W ₂ C / WC 12Co	-90 +53 μm	Metco 71NS	Fused & Crushed	▪ Resists abrasion, erosion; good sliding wear and fretting resistance ▪ Dense coatings with good bond strengths ▪ Not for corrosive media ▪ For machine parts, pump housings, etc. ▪ Service up to 500 °C (930 °F)
	-45 +5 μm	Metco 71VF-NS		
	-45 +5 μm	Metco 71VF-NS-1		
	-38 +5 μm	Diamalloy 2003		
Tungsten Carbide 12% Cobalt - Sintered & Crushed				Data Sheet DSMTS-0115
WC 12Co	-45 +11 μm	Metco 72F-NS	Sintered & Crushed	▪ Good abrasion, fretting, erosion and sliding wear resistance in dry media ▪ Dense coatings with good bond strengths ▪ For machine parts, pump housings, etc. ▪ Service up to 500 °C (930 °F)
	-45 +5 μm	Diamalloy 2004		

Carbides

Tungsten Carbide

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
Tungsten Carbide 12% Cobalt - Agglomerated & Sintered				Data Sheet DSMTS-0044
WC 12Co	-90 +45 µm	WOKA 3108	Agglomerated & Sintered	- Good sliding wear, impact, abrasion, fretting resistance - Hard, dense, well-bonded - Best for dry environments - For steel rolls, sink rolls, exhaust fans, pump housings, conveyor screws, sucker rod couplings, etc. - Choose product by process and spray gun to be used and desired surface finish "FC" products have submicron carbides ideal for corrugating rolls - HVOF or HVOF application - Service up to 500 °C (930 °F)
	-75 +45 µm	WOKA 3118		
	-53 +20 µm	WOKA 3101		
	-53 +15 µm	WOKA 3106		
	-45 +15 µm	WOKA 3102		
	-45 +11 µm	WOKA 3103		
	-38 +10 µm	WOKA 3105		
	-30 +10 µm	WOKA 3104		
	-25 +5 µm	WOKA 3110 FC		
	-20 +5 µm	WOKA 3111 FC		
Tungsten Carbide 17% Cobalt				Data Sheet DSMTS-0030
WC 17Co	-90 +45 µm	WOKA 3208	Agglomerated & Sintered	- Medium-fine carbide size - High toughness and ductility; high fretting resistance - Use in non-corrosive media - Economical choices for industrial applications such as pump seals, extrusion dies and crushing rolls - Select product by process and spray gun to be used and desired surface finished - Service up to 500 °C (930 °F)
	-53 +20 µm	WOKA 3201		
	-53 +15 µm	WOKA 3206		
	-53 +11 µm	WOKA 3223		
	-45 +20 µm	WOKA 3207		
	-45 +15 µm	WOKA 3202		
	-45 +11 µm	WOKA 3203		
	-38 +10 µm	WOKA 3205		
	-30 +10 µm	WOKA 3204		
	-53 +11 µm	Amdry 9831	Agglomerated & Sintered	- For landing gear, flap tracks and mid-span shrouds - Amdry 9831 and Metco 73 series have coarse carbides for plasma spray - Diamalloy 2005NS, Diamalloy 2005NS-1 (DiamondJet applied) and Metco 5143 for aero use with Almen requirements - Similar products differ by OEM specification approvals - Service up to 500 °C (930 °F)
	-53 +11 µm	Diamalloy 2005NS-1		
	-53 +11 µm	Metco 73F-NS-1		
	-53 +11 µm	Metco 73F-NS-2		
	-45 +15 µm	Metco 5143		
	-45 +11 µm	Metco 73F-NS-1 (-45)		
	-45 +5.5 µm	Diamalloy 2005NS		
	-38 +5.5 µm	Metco 73SF-NS		
Tungsten Carbide 20% Cobalt				Data Sheet DSMTS-0116
WC 20Co	-90 +38 µm	Amdry 5670	Sintered & Crushed	- Very ductile - Formulated for combustion powder spray or atmospheric plasma spray - Coarse as-sprayed finish for traction or gripping applications - Service up to 500 °C (930 °F)
	-53 +11 µm	Metco 76F-NS		

Carbides

Tungsten Carbide

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
Tungsten Carbide 10% Nickel			Data Sheet DSMTS-0057	
WC 10Ni	-53 +20 μm	WOKA 3301	Agglomerated & Sintered	▪ Resists hammer, fretting, abrasion and sliding wear ▪ More corrosion-resistant and tougher than WC-Co, but lower hardness ▪ Higher hardness, but lower toughness than WC 12Ni ▪ For ball valves, gate valves, oil field equipment ▪ Cobalt-free: may be used in radioactive environments ▪ Service up to 500 °C (930 °F)
	-45 +20 μm	WOKA 3307		
	-45 +15 μm	WOKA 3302		
	-45 +11 μm	WOKA 3303		
	-45 +5 μm	WOKA 3309		
	-38 +10 μm	WOKA 3305		
	-30 +10 μm	WOKA 3304		
	-30 +5 μm	WOKA 3332		
Tungsten Carbide 12% Nickel			Data Sheet DSMTS-0129	
WC 12Ni	-53 +20 μm	WOKA 3401	Agglomerated & Sintered	▪ Resists hammer, fretting, abrasion and sliding wear ▪ More corrosion-resistant and tougher than WC-Co, but lower hardness ▪ Higher toughness, but lower hardness than WC 10Ni ▪ For ball valves, gate valves, oil field equipment ▪ Cobalt-free: may be used in radioactive environments ▪ Service up to 500 °C (930 °F)
	-45 +20 μm	WOKA 3406		
	-45 +15 μm	WOKA 3402		
	-45 +11 μm	WOKA 3403		
	-30 +10 μm	WOKA 3404		
	-30 +5 μm	WOKA 3408		
Tungsten Carbide 17% Nickel			Data Sheet DSMTS-0055	
WC 17Ni	-106 +75 μm	WOKA 3534	Agglomerated & Sintered	▪ Resists hammer, fretting, abrasion and sliding wear ▪ More corrosion-resistant and tougher than WC-Co, but hardness is lower ▪ Higher toughness, but lower hardness than WC 12Ni ▪ For ball valves, gate valves, oil field equipment ▪ Cobalt-free: may be used in radioactive environments ▪ Service up to 500 °C (930 °F)
	-53 +20 μm	WOKA 3501		
	-53 +15 μm	WOKA 3506		
	-45 +15 μm	WOKA 3502		
	-45 +11 μm	WOKA 3503		
	-38 +10 μm	WOKA 3505		
Tungsten Carbide 12% Cobalt 25% Nickel			Data Sheet DSMTS-0073	
(WC 12Co) 25(Ni-Based Superalloy)	-63 +5 μm	Metco 5803	Blended	▪ Excellent corrosion resistance; resists abra-sion, fretting, erosion, sliding wear ▪ Ideal hard chromium alternative ▪ Easily machined; grindable ▪ Service up to 500 °C (930 °F)

Carbides

Tungsten Carbide

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
Tungsten Carbide 10% Cobalt 4% Chromium - Sintered & Crushed				Data Sheet DSMTS-0113
WC 10Co 4Cr	-45 +16 μm	Amdry 5843	Sintered & Crushed	▪ Better corrosion and cavitation resistance than WC-Co coatings ▪ Excellent erosion and abrasion resistance ▪ Ideal hard chromium alternative; resists wear in wet corrosive media ▪ Dense coatings, suitable for gate valves ▪ Service up to 500 °C (930 °F)
	-45 +11 μm	WOKA 3903		
Tungsten Carbide 10% Cobalt 4% Chromium - Agglomerated & Sintered				Data Sheet DSMTS-0025
WC 10Co 4Cr	-106 +45 μm	WOKA 3665	Agglomerated & Sintered	▪ Medium-fine carbide size ▪ Resists both corrosion and wear (abrasion, erosion fretting) ▪ For landing gears, shafts, actuators, pump seals, valves, etc. ▪ Excellent hard chromium plating alternative ▪ Select product by process and spray gun to be used and desired surface finish ▪ Service up to 500 °C (930 °F)
	-53 +20 μm	WOKA 3651		
	-45 +20 μm	WOKA 3657		
	-45 +15 μm	WOKA 3652		
	-45 +15 μm	WOKA 3652 AMS		
	-45 +11 μm	WOKA 3653		
	-38 +10 μm	WOKA 3655		
	-30 +10 μm	WOKA 3654		
	-53 +11 μm	Metco 5847	Agglomerated & Sintered	▪ Metco 5164, Metco 5165, Metco 5847 and Metco 5847-45 have lower apparent density for aerospace applications with Almen requirements ▪ Metco 5163 produces very dense coatings for industrial and aerospace applications without Almen requirements ▪ Metco 5163 achieves higher DE with right spray conditions ▪ Service up to 500 °C (930 °F)
	-45 +11 μm	Metco 5847-45		
	-45 +15 μm	Metco 5163		
	-45 +11 μm	Metco 5164		
	-38 +16 μm	Metco 5165		
	-45 +15 μm	WOKA 3652 FC	Agglomerated & Sintered	▪ “FC” products have submicron-sized carbides that increase hardness and improve abrasion and erosion resistance against fine particulate ▪ Excellent polished surface finish ▪ Suitable for calender rolls, corrugating rolls and doctor blades ▪ HVOF or HVAF application ▪ Service up to 500 °C (930 °F)
	-45 +11 μm	WOKA 3653 FC		
	-30 +15 μm	WOKA 3654 FC-1		
	-30 +10 μm	WOKA 3654 FC		
	-25 +5 μm	WOKA 3660 FC		
	-20 +5 μm	WOKA 3661 FC		
Tungsten Carbide 9% Cobalt 5% Chromium 1% Nickel				Data Sheet DSMTS-0051

Carbides

Tungsten Carbide

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
WC 9Co 5Cr 1Ni	-75 +20 μm	WOKA 3644	Agglomerated & Sintered	Best for corrosion resistance coupled with high abrasion resistance
	-63 +20 μm	WOKA 3619		
	-53 +20 μm	WOKA 3601		
	-53 +15 μm	WOKA 3606		Excellent hard chromium alternative, particularly in HCl media
	-45 +20 μm	WOKA 3607		
	-45 +15 μm	WOKA 3602		
	-45 +11 μm	WOKA 3603		For mining carrier belt rollers, paper machinery rollers, slush pump rods, dump valves, pump seals, hydraulic rods, etc.
	-30 +10 μm	WOKA 3604		
	-30 +5 μm	WOKA 3632		
	-25 +10 μm	WOKA 3622		Service up to 500 °C (930 °F)
-25 +5 μm	WOKA 3610			
Tungsten Carbide 10% Nickel 5% Chromium				Data Sheet DSMTS-0108
WC 10Ni 5Cr	-45 +15 μm	WOKA 3552	Agglomerated & Sintered	- Cobalt-free matrix composition - Better corrosion resistance than WCCoCr - Has good impact, cavitation and droplet erosion resistance with fair abrasion and slurry erosion resistance - For oil drilling downhole mandrels, offshore application couplings, quenching rolls, sluice gate and transport system hydraulic rods, ball valves - Service up to 500 °C (930 °F)
Tungsten Carbide 20% Chromium Carbide 7% Nickel				Data Sheet DSMTS-0059
WC 20Cr ₃ C ₂ 7Ni	-53 +20 μm	WOKA 3701	Agglomerated & Sintered	- Excellent oxidation and corrosion resistance, especially in wet environments - Dense, smooth coatings - For oil field equipment, paper machinery, pump seals and rotors, ball valves, compressor shafts, etc. - WOKA 3702-1 applies with higher DE and lower porosity - Service up to 700 °C (1290 °F)
	-45 +20 μm	WOKA 3707		
	-45 +15 μm	WOKA 3702		
	-45 +15 μm	WOKA 3702-1		
	-45 +11 μm	WOKA 3703		

Cermets

Oxide Ceramic and Alloy Blends

Chemistry	Particle Size	Product	Manufacture	Applications
Aluminum Oxide – Nickel Aluminum Cermets				Data Sheet DSMTS-0066
Al ₂ O ₃ 30(Ni 20Al)	-90 +10 µm	Metco 410NS	Blended	- Resists abrasion, shock and thermal cycling better than alumina - For intermediate layer in graded coatings to prevent thermal expansion mismatch - May be used as an abrasive (cutting) coating in clearance control applications
Zirconium Oxide – Nickel Chromium Cermets				Data Sheet DSMTS-0070
MgZrO ₃ 35NiCr	-90 +11 µm	Metco 303NS-1	Blended	- Distributes thermal stresses to prevent spalling and thermal shock effects - For intermediate layer in 3-layer TBC coating systems - Service up to 900 °C (1650 °F)
MgZrO ₃ 26Ni 7Cr 2Al	-90 +11 µm	Metco 441NS-1		

Oxide Ceramics

Aluminum Oxide

Chemistry	Particle Size	Product	Manufacture	Applications
Aluminum Oxide (High Purity)			Data Sheet DSMTS-0023	
Al ₂ O ₃ 99.9+	-45 +15 μm	Metco 6103	Agglomerated & Sintered	▪ Superior dielectric and thermal insulation characteristics ▪ Resists wear, chemically inert, stable at high temperatures ▪ For electronics and semi-conductor production tooling, biomedical implants ▪ Service up to 1650 °C (3000 °F)
Aluminum Oxide (Pure)			Data Sheet DSMTS-0005	
Al ₂ O ₃ 99.5+	-45 +22 μm	Amdry 6062	Fused & Crushed	▪ Excellent dielectric and thermal insulation characteristics ▪ Resists wear, chemically inert, stable at high temperatures ▪ For vacuum chamber and furnace linings, corona rolls, biomedical implants, electrostatic chucks and capacitors, clearance control abrasive (cutting) coating ▪ Service up to 1650 °C (3000 °F)
	-45 +5 μm	Amdry 6060		
	-31 +5.5 μm	Metco 6051		
	-31 +3.9 μm	Metco 105SFP		
Al ₂ O ₃ 98.0+	-45 +15 μm	Metco 105NS		
Aluminum Silicate (Mullite)			Data Sheet DSMTS-0124	
3Al ₂ O ₃ 2SiO ₂	-45 +5 μm	Metco 6150	Fused & Crushed	▪ Low thermal conductivity and expansion coefficient, high phase stability ▪ Ideal for environmental barrier coatings (EBC) top coats to protect ceramic matrix composites (CMCs) ▪ Service up to 1300 °C (2370 °F)
Aluminum Oxide 3% Titanium Oxide			Data Sheet DSMTS-0006	
Al ₂ O ₃ 3TiO ₂	-90 +45 μm	Amdry 6208	Fused & Crushed	▪ Resists abrasion, sliding wear, friction, oxidation, acids, alkalis ▪ Somewhat tougher than pure alumina ▪ For textile production tooling, butterfly valves, electrical insulation, dielectric applications ▪ Service up to 1100 °C (2010 °F)
	-75 +30 μm	Metco 101B-NS		
	-75 +30 μm	Amdry 187		
	-45 +11 μm	Metco 101NS		
	-45 +11 μm	Metco 6203		
	-45 +5 μm	Amdry 6204		
	-22 +5 μm	Amdry 6200		
	-22 +5 μm	Metco 101SF		
Aluminum Oxide 13% Titanium Oxide			Data Sheet DSMTS-0084	
Al ₂ O ₃ 13TiO ₂	-45 +15 μm	Amdry 6228	Fused, Crushed & Blended	▪ Resists abrasion, sliding wear, oxidation, acids, alkalis ▪ Titania adds toughness but reduces hardness ▪ For hydraulic parts, shaft sleeves, mechanical seals, thread and synthetic fiber production tooling ▪ Metco 6221 has improved DE and more homogeneous coating structure ▪ Service up to 540 °C (1000 °F)
	-40 +5 μm	Amdry 6224		
	-35 +5 μm	Amdry 6220		
	-53 +15 μm	Metco 130	Mechanically Clad	
	-45 +5 μm	Metco 130SF		
	-45 +15 μm	Metco 6221	Agglomerated & Sintered	

Oxide Ceramics

Aluminum Oxide

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
Aluminum Oxide 40% Titanium Oxide			Data Sheet DSMTS-0083	
Al ₂ O ₃ 40TiO ₂	-45 +5 µm	Amdry 6244	Fused, Crushed & Blended	▪ Resists abrasion, fretting, particle erosion, dilute acids ▪ Good friction characteristics for hard bearing surfaces
	-35 +5 µm	Amdry 6240		
	-45 +15 µm	Amdry 6257	Fused & Crushed	▪ Ground/polished surfaces have low wettability ▪ Lower hardness, but more readily ground than alumina with lower titania content ▪ For pump parts, shaft sleeves, mechanical seals, thread and synthetic fiber production tooling
	-45 +5 µm	Amdry 6254		
	-35 +5 µm	Amdry 6250		
	-45 +5 µm	Metco 131VF	Agglomerated	▪ Service up to 540 °C (1000 °F)

Chromium Oxide

Chemistry	Particle Size	Product	Manufacture	Applications
Chromium Oxide (Pure)			Data Sheet DSMTS-0072	
Cr ₂ O ₃ 99.7+	-45 +20 µm	Metco 6445	Sintered & Crushed	- Hard, wear resistant, chemically inert - Metco 6156, Metco 6155, Metco 6416, Metco 6445 and Amdry 6420 are recommended for anilox rolls
	-45 +15 µm	Metco 6155		
	-35 +15 µm	Metco 6156		
	-30 +10 µm	Metco 6416		
Cr ₂ O ₃ 99.5+	-45 +22 µm	Amdry 6420	Specially Treated	Metco 106 and Metco 106F have small amounts of titania, increasing fracture toughness
Cr ₂ O ₃ 99.0+	-15 +5 µm	Amdry 6415		
	-90 +11 µm	Metco 106NS	Sintered & Crushed	Service up to 540 °C (1000 °F)
Cr ₂ O ₃ 95.8+	-53 +5 µm	Metco 106F		
Cr ₂ O ₃ 95.0+	-90 +11 µm	Metco 106		

Chromium Oxide 4% Silicon Oxide 3% Titanium Oxide			Data Sheet DSMTS-0098	
Cr ₂ O ₃ 4SiO ₂ 3TiO ₂	-90 +16 µm	Metco 136CP	Mechanically Clad	- Hard, dense, very wear resistant - Unusually high ceramic toughness - Resists, acids, alkalis, alcohols - For pump components, wear rings, down-hole plungers, textile machinery parts, seals - Service up to 540 °C (1000 °F)
	-63 +5 µm	Metco 136F		
	-45 +10 µm	Amdry 6462	Fused & Crushed	

Chromium Oxide – Titanium Oxide			Data Sheet DSMTS-0071	
Cr ₂ O ₃ 25TiO ₂	-45 +20 µm	Metco 6485	Fused & Crushed	- Excellent abrasion, heat and corrosion resistance - High fracture toughness - For sucker rod couplings, doctor blades, machine tool chip breakers - Service up to 540 °C (1000 °F)
Cr ₂ O ₃ 40TiO ₂	-90 +16 µm	Metco 6483	Blended	

Gadolinium Zirconium Oxide

Chemistry	Particle Size	Product	Manufacture	Applications
Gadolinium Zirconium Oxide and Gadolinium Zirconate			Data Sheet DSMTS-0121	
Proprietary	-120 +16 µm	Metco 6042	Agglomerated, Sintered & Plasma Densified	- Advanced thermal barrier material for industrial gas turbine applications - Available only to OEM-approved purchasers of these materials - Service up to 1500 °C (2730 °F)
Proprietary	-140 +16 µm	Metco 6043		
Proprietary	-140 +45 µm	Metco 6041	Agglomerated & Sintered	

Oxide Ceramics

Lanthanum Oxide

Chemistry	Particle Size	Product	Manufacture	Applications
Lanthanum Strontium Manganate (LSM)			Data Sheet DSMTS-0024	
(La _{0.8} Sr _{0.2}) _{0.98} MnO ₃ (provided in molar %)	-53 +22 μm	Metco 6801	Agglomerated & Sintered	▪ High purity Perovskite ▪ Used as an evaporation barrier on chromite-based SOFC interconnects and for catalysts and sensors ▪ Service up to 1500 °C (2730 °F)
	-45 +15 μm	Metco 6800		
Lanthanum Strontium Cobalt Ferrite (LSCF)			Data Sheet DSMTS-0118	
La _{0.6} Sr _{0.4} Co _{0.2} Fe _{0.8} O ₃ (provided in molar %)	-45 +15 μm	Metco 6830A	Agglomerated & Sintered	▪ Used for cathodes in SOFCs and oxygen permeable membranes for gas separation
	-25 +5 μm	Metco 6830		
La _{0.78} Sr _{0.2} Co _{0.2} Fe _{0.8} O ₃ (provided in molar %)	-45 +15 μm	Metco 6831A		
	-25 +5 μm	Metco 6831		

Manganese Cobalt Oxide

Chemistry	Particle Size	Product	Manufacture	Applications
Manganese Cobalt Oxide (MCO)				Data Sheet DSMTS-0120
Mn _{1.5} Co _{1.5} O ₄ (provided in molar %)	-45 +15 µm	Metco 6820	Agglomerated & Sintered	- Used as an evaporation barrier on chromite-based SOFC interconnects - Cost effective alternative to LSM materials

Titanium Oxide

Chemistry	Particle Size	Product	Manufacture	Applications
Titanium Oxide (Pure)			Data Sheet DSMTS-0065	
TiO _x 99+ x = 1.7	-105 +32 μm	Metco 6231A	Agglomerated & Sintered	▪ Resists sliding wear and many corrosive medias; not for acidic or alkaline environments ▪ Lubricious; good toughness; moderate electrical conductivity with no surface static charge ▪ Metco 623XX products: controlled x factor; recommended to produce sputter target manufacture
TiO _x 99+ x = 1.8	-150 +45 μm	Metco 6232B		
	-150 +38 μm	Metco 6233C		
	-30 +10 μm	Metco 6233D		
TiO _x 99+ x = 1.9	-106 +38 μm	Amdry 6510	Fused & Crushed	▪ For sputter target manufacture, decorative coatings, mandrels, oxygen sensors, biomedical implants ▪ Service up to 540 °C (1000 °F)
	-45 +11 μm	Metco 102		
	-45 +5 μm	Amdry 6505		
Titanium Oxide 45% Chromium Oxide			Data Sheet DSMTS-0064	
TiO ₂ 45Cr ₂ O ₃	-63 +11 μm	Metco 111	Blended	▪ Excellent abrasion, heat and corrosion resistance ▪ Hard with high fracture toughness; low frictional coefficient ▪ For sucker rod couplings, dry cell batter mandrels, cylinder bores; doctor blades, machine tool chip breakers ▪ Service up to 540 °C (1000 °F)

Oxide Ceramics

Ytterbium Oxide

Chemistry	Particle Size	Product	Manufacture	Applications
Ytterbium Disilicate				Data Sheet DSMTS-0128
$\text{Yb}_2\text{Si}_2\text{O}_7$	-90 +11 μm	Metco 6157	Agglomerated & Sintered	- Low thermal conductivity and expansion coefficient, excellent phase stability - Ideal for environmental barrier coatings (EBC) top coats to protect ceramic matrix composites (CMCs) - Service up to 1350 °C (2460 °F)

Yttrium Oxide

Chemistry	Particle Size	Product	Manufacture	Applications
Yttrium Oxide (Pure)				Data Sheet DSMTS-0122
Y_2O_3 99.95+	-53 +15 μm	Metco 6035A	Agglomerated & Sintered	- Superior dielectric and electrical insulation; highly resistant to plasma and fluoride etching, stable at high temperatures - Metco 6035A: ultra high purity, superior performance - Metco 6035A-1: high purity, excellent performance - Metco 6035 series: for electronics and semiconductor production tooling, linings for graphite molds
Y_2O_3 99.9+	-53 +15 μm	Metco 6035A-1		
Y_2O_3 96.0+	-106 +16 μm	Metco 6015S		
	-106 +16 μm	Metco 6015	Agglomerated	- Metco 6015: linings for sintering beds / sleds, graphite molds / trays - Metco 6015S: better flow than Metco 6015 - Service up to 1650 °C (3000 °F)

Zirconium Oxide

Chemistry	Particle Size	Product	Manufacture	Applications
Calcia-Stabilized Zirconium Oxide			Data Sheet DSMTS-0034	
ZrO ₂ 5CaO	-90 +25 μm	Metco 201B-NS-1	Agglomerated	- Thermal barrier, resists abrasive wear, wetting corrosion from molten metals - For turbine hot section components, diesel pistons, valves and cylinder heads, casting molds and troughs - Service up to 900 °C (1650 °F)
	-75 +30 μm	Metco 201B-NS	Fused & Crushed	
	-53 +11 μm	Metco 201NS		
Ceria-Stabilized Zirconium Oxide			Data Sheet DSMTS-0038	
ZrO ₂ 24CeO ₂ 2.5Y ₂ O ₃	-125 +11 μm	Metco 205NS	Agglomerated & Plasma Densified (HOSP)	- Thermal barrier, excellent shock resistance, low thermal conductivity, resists high temperature corrosion - For turbine hot section components - Service up to 1250 °C (2280 °F)
Magnesia-Stabilized Zirconium Oxide			Data Sheet DSMTS-0037	
ZrO ₂ 24MgO	-90 +11 μm	Metco 210NS-1	Agglomerated & Plasma Densified (HOSP)	- Thermal barrier, low thermal conductivity, high melting point - Resists high temperature erosion, wetting of molten metals - For turbine hot section components, molten metal molds and troughs, forging tooling, etc. - Service up to 900 °C (1650 °F)
	-90 +11 μm	Metco 210	Fused & Crushed	

Oxide Ceramics

Zirconium Oxide

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
Zirconia Titania Yttria Composite			Data Sheet DSMTS-0033	
ZrO ₂ 18TiO ₂ 10Y ₂ O ₃	-75 +5 μm	Metco 143	Agglomerated	▪ Excellent high temperature scuff and erosion resistance ▪ Resists sulfidation, chlorination and sodium hot corrosion ▪ For hard bearing surfaces on liners, cylinder bores, piston rings and crowns, exhaust valves, turbine blades ▪ Service up to 980 °C (1800 °F)
7.5% Yttria-Stabilized Zirconium Oxide - Agglomerated			Data Sheet DSMTS-0019	
ZrO ₂ 7.5Y ₂ O ₃	-30 +1 μm	Metco 6700	Agglomerated	▪ Thermal barrier for turbine hot section components ▪ Stabilization occurs during spray process ▪ Designed for ChamPro PS-PVD spray process, can produce columnar microstructures ▪ Service up to 1200 °C (2190 °F)
8% Yttria-Stabilized Zirconium Oxide - Agglomerated & Sintered			Data Sheet DSMTS-0047	
ZrO ₂ 8Y ₂ O ₃	-125 +45 μm	Metco 233C	Agglomerated & Sintered	▪ For high porosity thermal barrier turbine applications ▪ Metco 222A: very high purity ▪ Metco 231A: lowest cost, stabilizes during spray processing ▪ Metco 233B: for DVC coatings ▪ Service up to: 1350 °C (2460 °F) (Metco 22XX) 1250 °C (2280 °F) (Metco 23XX)
	-125 +45 μm	Metco 222A		
	-125 +45 μm	Metco 233A		
	-125 +45 μm	Metco 231A		
	-90 +15 μm	Metco 234A		
	-45 +22 μm	Metco 233B		
8% Yttria-Stabilized Zirconium Oxide - HOSP			Data Sheet DSMTS-0001	
ZrO ₂ 8Y ₂ O ₃	-147 +45 μm	Metco 204C-NS Premium	Agglomerated & Plasma Densified (HOSP)	▪ Well known for excellent flow, chemical homogeneity and structural integrity ▪ Best used for standard porosity (4 – 12 vol. %) TBC coatings ▪ Similar products differ by OEM specification approvals ▪ For thermal protection of thermal hot section components ▪ “Premium” products: very high purity with improved sintering resistance at higher temperatures ▪ Metco 204D: excellent purity, cost-effective alternative ▪ Metco 204AF and Metco 204F: for denser coatings ▪ Service up to: 1350 °C (2460 °F) (“Premium” products) 1250 °C (2280 °F) (Other products)
	-147 +45 μm	Metco 204C-NS		
	-125 +11 μm	Metco 204NS-G Premium		
	-125 +11 μm	Metco 204NS-G		
	-125 +11 μm	Amdry 204NS-1		
	-125 +11 μm	Metco 204NS		
	-90 +16 μm	Metco 204D		
	-75 +45 μm	Metco 204B-NS		
	-45 +15 μm	Metco 204AF		
	-45 +15 μm	Metco 204F		
Proprietary	Proprietary	Metco 204NS-AP		
		SPM 2000		
		SPM 2000-1		

Oxide Ceramics

Zirconium Oxide

CONTINUED

Chemistry	Particle Size	Product	Manufacture	Applications
8% Yttria-Stabilized Zirconium Oxide - Suspension				Data Sheet DSMTS-0127
ZrO ₂ 8Y ₂ O ₃ / Ethanol	submicron	Metco 6608	Agglomerated & Plasma Densified, Milled and Dispersion Mixed	▪ Designed for suspension plasma spray as an alternative to EB-PVD ▪ High purity YSZ constituent ▪ Metco 6608: ▪ Premixed with ethanol and dispersant ▪ For prototype coating and development of advanced TBC top coats ▪ Metco 6609: ▪ Preformulated with dispersant for mixing by customer ▪ For production applicaitons ▪ Service up to 1350 °C (2460 °F)
ZrO ₂ 8Y ₂ O ₃		Metco 6609	Agglomerated, Plasma Densified & Milled	
20% Yttria-Stabilized Zirconium Oxide				Data Sheet DSMTS-0035
ZrO ₂ 20Y ₂ O ₃	-90 +16 µm	Metco 202NS	Agglomerated	▪ Thermal barrier for turbine hot section components ▪ Resists particle erosion for rocket nozzles and missile nose cones ▪ Service up to 1500 °C (2730 °F)
	Proprietary	Metco 6620A	Agglomerated & Plasma Densified	
	Proprietary	Metco 6620C	(HOSP)	
High Yttria-Stabilized Zirconium Oxide				Data Sheet DSMTS-0126
ZrO ₂ 38Y ₂ O ₃	-125 +11 µm	Metco 207	Agglomerated & Plasma Densified (HOSP)	▪ Thermal barrier for turbine hot section components ▪ Resists CMAS attack ▪ Lower thermal conductivity than 8% YSZ coatings ▪ Improves thermal shock resistance when applied over 8% YSZ coatings ▪ Choose Metco 208 for advanced-structured TBCs ▪ Service up to 1425 °C (2600 °F)
ZrO ₂ 55Y ₂ O ₃	-106 +11 µm	Metco 208		
Zirconia Gadolinia Ytterbia Yttria				Data Sheet DSMTS-0099
ZrO ₂ 9.5Y ₂ O ₃ 5.6Yb ₂ O ₃ 5.2Gd ₂ O ₃	-125 +45 µm	Metco 206A	Agglomerated & Sintered	▪ Ultra high temperature thermal barrier material ▪ Very low thermal conductivity; improved high temperature sintering resistance ▪ Limited to licensed US government programs ▪ Service up to 1500 °C (2730 °F)

Aluminum Base

Chemistry	Diameters	Product	Form	Applications
Aluminum (Pure)			Data Sheet DSMTS-0003	
Al 99.5%+	1050 Grade: 1.62 mm (14 ga) 2 mm (5/64 in) 2.0 mm (0.079 in) 2.3 mm (11 ga) 2.5 mm (0.098 in) 3.2 mm (1/8 in) 4.0 mm (0.157 in) 4.8 mm (3/16 in)	Metco Aluminum	Solid Wire	Sacrificial coatings for steel structures for atmospheric, saltwater, fresh water immersion environments
Al 99.0%+	1100 Grade: 1.45 mm (15 ga) 1.62 mm (14 ga) 2.3 mm (11 ga) 2.5 mm (0.098 in) 3.2 mm (1/8 in) 4.0 mm (0.157 in) 4.8 mm (3/16 in)			- May be used as an undercoat to organic coatings - Electrical conductance on insulators, capacitors end caps, varistors, etc. - Service up to 538 °C (1000 °F)
Al 99.5%+	1350 Grade: 1.62 mm (14 ga)			
Aluminum Alloys				Data Sheet DSMTS-0004
Al 5Mg	2.5 mm (0.098 in)	Metco AlMg	Solid Wire	- Cathodic and galvanic protection on iron and steel substrates in seawater - Use at temperatures that exceed limits of Zn or Zn/Al - Usable in mildly acidic media and soft water - Service up to 100 °C (210 °F)
Al 6Si	1.62 mm (14 ga) 3.2 mm (1/8 in)	Metco SF Aluminum		- For machine element repair on aircraft cases, flanges, gearbox seals - Repair Mg and Al alloy substrates - Higher Si content produces harder, denser coatings - Service up to 450 °C (840 °F)
	3.2 mm (1/8 in)	Metco SF-NS Aluminum		
Al 12Si	1.62 mm (14 ga)	Metco 8234		
Al 3Ti	2.5 mm (0.098 in)	Metco 8901		- Corrosion resistant in marine environments with good thermal cycling characteristics - For traction coatings on decks, catwalks, etc.

Wires

Copper Base

Chemistry	Diameters	Product	Form	Applications
Copper (Pure) and Copper Alloys				Data Sheet DSMTS-0009
Cu 99.9+	1.62 mm (14 ga) 3.2 mm (1/8 in)	Metco Copper	Solid Wire	▪ Excellent conductivity for electrical applications ▪ Decorative coatings ▪ Service up to 750 °C (1380 °F)
Cu 8Al	1.62 mm (14 ga)	Sprabronze AB		▪ Dense, moderately wear resistant ▪ Machine element restoration and for pump impellers, armature bushings, motor bearings, decorative coatings ▪ Sprabronze AB and AA: more corrosion resistant ▪ Sprabronze S: Lubricious, resists sliding wear ▪ Sprabronze TM: Tobin-type bronze ▪ Service up to 700 °C (1290 °F)
Cu 9Al 1Fe	1.62 mm (14 ga) 3.2 mm (1/8 in)	Sprabronze AA		
Cu 6Sn	1.62 mm (14 ga)	Sprabronze S		
Cu 40Zn 1Fe 1Sn	3.2 mm (1/8 in)	Sprabronze TM		
Cu 37Zn	1.62 mm (14 ga)	Metco Brass		▪ Resists low oxygen, alkaline, caustic solutions ▪ Solderable ▪ Service up to 750 °C (1380 °F)

Iron Base

Chemistry	Diameters	Product	Form	Applications
Carbon Steels				Data Sheet DSMTS-0076
Fe 0.7Mn 0.8C	1.62 mm (14 ga) 3.2 mm (1/8 in)	Sprasteel 80	Solid Wire	▪ Good hardness for restoration and repair of low alloy and carbon steels ▪ For engine block and header castings, bearing surfaces, machine element repair ▪ Sprasteel 80: low shrink, hard, moderately thick coatings ▪ Sprasteel 11: high shrink, softer coating for bearing surfaces ▪ Metco 8230: low to moderate shrink, moderately thick coatings
Fe 1.63Mn 1Si 0.07C	1.62 mm (14 ga)	Sprasteel 11		
Fe 0.8Mn 0.2Si 0.15C	1.62 mm (14 ga)	Metco 8230		
Iron Aluminum Carbon				Data Sheet DSMTS-0069
Fe 5.5Al 2C 0.8Mn	1.62 mm (14 ga)	Metco 8235	Cored Wire	▪ Good traction and anti-skid characteristics, high wear resistance ▪ For walkways, platforms, stairs, traction rollers, etc. ▪ Service up to 354 °C (670 °F)

Iron Base

CONTINUED

Chemistry	Diameters	Product	Form	Applications
Iron Chromium (Stainless Steel)			Data Sheet DSMTS-0032	
Fe 13Cr 0.5Mn 0.5Ni 0.35C 0.25Si	1.62 mm (14 ga) 2.0 mm (0.08 in) 2.3 mm (11 ga) 3.2 mm (1/8 in) 4.8 mm (3/16 in)	Metcoloy 2	Solid Wire	▪ Excellent corrosion and wear resistance ▪ For salvage and restoration of machine elements, pump plungers, impellers, journal surfaces, printing rolls, etc.
Fe 17Cr 12Ni 2.5Mo 2Mn 1Si 0.08C	1.62 mm (14 ga) 3.2 mm (1/8 in)	Metcoloy 4		▪ Metcoloy 1: high shrink, wear and corrosion protection
Fe 18Cr 8Ni 2Mn 0.75Si 0.08C	3.2 mm (1/8 in) 4.8 mm (3/16 in)	Metcoloy 1		▪ Metcoloy 2: low shrink, hard, good wear resistance, relatively thick coatings
Fe 18Cr 8.5Mn 5Ni 1Si 0.15C	1.62 mm (14 ga) 3.2 mm (1/8 in) 4.8 mm (3/16 in)	Metcoloy 5		▪ Metcoloy 4: resists organic and non-oxidizing organic acids, recommended for paper roll resurfacing ▪ Metcoloy 5: low shrink, moderately thick coatings and internal bores
Fe 17Cr 3Ti 1.5Mn 1.3Si	1.62 mm (14 ga)	Metco 8238	Cored Wire	▪ Metco 8238: resists friction and erosion; high bond strength
Iron Chromium (Cr > 20%)			Data Sheet DSMTS-0008	
Fe 25Cr 5Al 0.25C 0.25Si	1.62 mm (14 ga)	Metco 8236	Solid Wire	▪ Excellent corrosion and oxidation resistance combined with high strength ▪ For boiler applications, restoration, paper machinery, textile machinery, hard chromium plating alternatives
Fe 35Ni 20Cr 2Si	1.62 mm (14 ga)	Metco X10		▪ Metco 8236: resists high temperature oxidation and nitration
Fe 31Ni 27Cr 4Mo 1.75Mn 1.1Cu	1.62 mm (14 ga)	Metco X28		
Fe 28Cr 5C 1Mn	1.62 mm (14 ga)	Metco 8222	Cored Wire	▪ Metco 8295: resists erosion, chemical attack at higher temperatures ▪ Metco 8222 and Metco 8237: superior hardness for hardfacing ▪ Metco X10 and Metco X28: tough, high alloy steels for dimensional buildup
Fe 28Cr 5C 5B 0.6Si 0.3Mn	1.62 mm (14 ga)	Metco 8237		
Fe 29Cr 4B 1.75Si	1.62 mm (14 ga)	Metco 8295		
Iron Chromium Nickel with Hard Phase			Data Sheet DSMTS-0068	
Fe 26WC 13Cr 6TiC 6Ni 2B 1Si	1.62 mm (14 ga)	Metco 8297	Cored Wire	▪ Hard, partially amorphous coatings; resists corrosion, abrasion ▪ For metal-earth and metal-metal sliding wear, industrial fan blades, boiler tubes ▪ Service up to 538 °C (1000 °F)
Iron Molybdenum			Data Sheet DSMTS-0063	
Fe 21Mo 2C 1B	1.62 mm (14 ga)	Metco 8223	Cored Wire	▪ Low cost alternative to pure Mo with higher interparticle cohesion ▪ Low friction, resists wear, scuffing ▪ For piston rings and shafts, synchronizer rings, transmission ring gears ▪ Service up to 340 °C (650 °F)

Wires

Nickel Base

Chemistry	Diameters	Product	Form	Applications
Nickel (Pure)				Data Sheet DSMTS-0040
Ni 99.0+	1.62 mm (14 ga) 3.2 mm (1/8 in)	Metco Nickel	Solid Wire	- Resists alkaline, freshwater, marine and sulfuric acid - For salvage, restoration and corrosion resistance on nickel-based substrates, petrochemical equipment
Nickel Aluminum				Data Sheet DSMTS-0002
Ni 5Al	1.62 mm (14 ga)	Metco 8400	Solid Wire	- Exothermic reaction for exceptionally high bond strength - Resists oxidation, particle erosion - For bond coats, restoration of machinable carbon and corrosion-resistant steels - Metco 8400: general purpose bond coat materials; select Metco 8400 to meet turbine OEM specifications - Metco 8447: Mo improves wear resistance - Metco 8405, Metco 405-1, Metco 405NS: denser coatings with better oxidation, high temperature corrosion resistance - Service up to 650 °C (1200 °F)
Ni 5.5Al 5Mo	1.62 mm (14 ga)	Metco 8447	Cored Wire	
Ni 20Al	1.62 mm (14 ga)	Metco 8405		
	3.2 mm (1/8 in)	Metco 405-1		
	3.2 mm (1/8 in)	Metco 405NS		
Nickel Chromium				Data Sheet DSMTS-0052
Ni 20Cr	1.62 mm (14 ga)	Metco 8450	Solid Wire	High structural integrity, density
Ni 15Cr 16Mo 6Fe 4W 0.5Mn SIMILAR TO HASTELLOY C276	1.62 mm (14 ga)	Metco 8276		
Ni 21Cr 9Mo 4(Nb+Ta) SIMILAR TO INCONEL 625	1.62 mm (14 ga)	Metco 8625		
Ni 43Cr 0.6Ti	1.62 mm (14 ga)	Metco 8500		Resists oxidation at elevated temperatures for bond coats and restoration
Ni 21Cr 14Mo 3W 2.5Fe SIMILAR TO INCONEL 622	1.62 mm (14 ga)	Metco 8622		
Ni 20Fe 19Cr 3Mo 5(Nb+Ta) 1Ti SIMILAR TO INCONEL 718	1.62 mm (14 ga)	Metco 8718		Metco 470 AW, Metco 8276, Metco 8443, Metco 8625: resists oxidation and hot gas corrosion
Ni 22Fe 16Cr	3.2 mm (1/8 in)	Metcoloy 33		
Ni 25Fe 15Cr	1.62 mm (14 ga)	Metco 470 AW		
Ni 18Cr 6Al 2Mn	1.62 mm (14 ga)	Metco 8443	Cored Wire	Metco 470 AW, Metcoloy 33: general purpose machine element restoration
Ni 50Cr	1.62 mm (14 ga)	Metco 8452		
Nickel Copper (Monel)				Data Sheet DSMTS-0041
Ni 30Cu	1.62 mm (14 ga) 3.2 mm (1/8 in)	Metco NiCu	Solid Wire	- Monel-type composition - Highly resists seawater, atmospheric corrosion, various acids and alkaline environments - Service up to 600 °C (1100 °F)

Wires

Nickel Base

CONTINUED

Chemistry	Diameters	Product	Form	Applications
Nickel Titanium				Data Sheet DSMTS-0039
Ni 3Ti	1.62 mm (14 ga)	Metco 8448	Solid Wire	- Exothermic reaction for exceptionally high bond strength - Resists corrosion and alkaline environments - Excellent bond coat - Service up to 800 °C (1470 °F)

Silver Base

Chemistry	Diameters	Product	Form	Applications
Silver (Pure) and Silver Alloys				Data Sheet DSMTS-0082
Ag 99.99+	2.3 mm (11 ga)	Metco Silver	Solid Wire	- Metco Silver for electrical contacts and decorative coatings - Metco Silverloy and Silvaloy for soft, turbine compressor abrasives or electrical contacts
Ag 38Cu 32Zn	1.62 mm (14 ga) 2.3 mm (11 ga) 3.2 mm (1/8 in)	Metco Silverloy		
	3.2 mm (1/8 in)	Silvaloy		

Tin Base

Chemistry	Diameters	Product	Form	Applications
Tin (Pure) and Tin Alloys				Data Sheet DSMTS-0075
Sn 99.8+	3.2 mm (1/8 in)	Metco Tin	Solid Wire	- Metco Tin: resists solvents for of glass lined tanks; solderable for electrical connections; EMI/RFI shielding - Sprababbitt A: dense, babbitt material suitable for high-speed and heavy-duty bearing surfaces
Sn 7.5Sb 3.5Cu	1.62 mm (14 ga) 2.5 mm (0.098 in) 3.2 mm (1/8 in) 4.76 mm (3/16 in)	Sprababbitt A		

Zinc Base

Chemistry	Diameters	Product	Form	Applications
Zinc (Pure) and Zinc Alloys				Data Sheet DSMTS-0010
Zn 99.9+	1.45 mm (15 ga) 1.62 mm (14 ga) 2.0 mm (0.079 in) 2.3 mm (11 ga) 2.5 mm (0.098 in) 3.2 mm (1/8 in) 4.76 mm (3/16 in)	Metco Zinc	Solid Wire	- Galvanically protects iron and steel in atmospheric and immersed freshwater and saltwater - For tanks, bridges, towers, roadway structures, marine and offshore structures - EMI/RFI shielding on plastic housings or electrical conductivity for capacitor end caps and insulators - Recommended as a corrosive protective primer to organic coatings
Zn 15Al	1.62 mm (14 ga) 2.0 mm (0.079 in) 2.5 mm (0.098 in) 3.0 mm (0.118 in) 3.2 mm (1/8 in)	Metco ZnAl		

Auxiliary Supplies

Sealers

Form	Service Temperature	Product	VOC	Applications
Sealers			Data Sheet DSMTS-0049	
Used to seal the porosity in thermal spray coatings to form a protective barrier to gases and liquids. Recommended for porous coatings, such as ceramics used in liquid or atmospheric chemical environments and metallic coatings with higher nobility than the substrate.				
Phenolic Liquid	up to 205 °C (400 °F)	Metcoseal AP	High	▪ Resists many solvents, acidic and atmospheric environments
Liquid Solvent	---	Metcoseal APT Thinner	High	▪ Thinner for Metcoseal AP
Epoxy Liquid (2 component kit)	up to 150 °C (300 °F)	Metcoseal ERS	None	▪ Resists many solvents, basic and atmospheric environments
Silicone Resin with Aluminum Flake	up to 480 °C (900 °F)	Metcoseal SA	High	▪ Protection for aluminum coatings in atmospheric environments
Urethane Liquid	up to 205 °C (400 °F)	Metcoseal URS	Low	▪ Resists many solvents, acidic basic and atmospheric environments
Petroleum-based Wax Stick	up to 82 °C (180 °F)	Metco 185 Sealer	None	▪ Resists most acidic, basic and atmospheric environments

Masking Compounds

Form	Service Temperature	Product	VOC	Applications
Liquid Masking Compounds			Data Sheet DSMTS-0053	
Water-based Liquid	up to 315 °C (600 °F)	Metco Anti-Bond	None	▪ For all thermal spray processes except HVOF or ChamPro™
Water-based Liquid	---	Metco Masking Compound	None	▪ For all thermal spray processes except HVOF, electric arc wire and ChamPro™

Masking Tapes

Form	Tape Width	Product	Applications
Masking Tapes			Data Sheet DSMTS-0036
Fiberglass fabric, double-faced adhesive	25.4 mm (1.0 in) 38.1 mm (1.5 in)	Metco Flame Spray Masking Tape	▪ For all thermal spray processes except HVOF or ChamPro™
Silicon rubber / fiberglass fabric, double-faced silicon adhesive	25.4 mm (1.0 in)	Metco HP Flame Spray Masking Tape	▪ For all thermal spray processes except ChamPro™
Silicon rubber / fiberglass fabric, double-faced adhesive	12.7 mm (0.5 in)	Amdry T-3312	▪ For all thermal spray processes except HVOF or ChamPro™
	25.4 mm (1.0 in)	Amdry T-3325	
	50.8 mm (2.0 in)	Amdry T-3350	

Auxiliary Supplies

Cleaning (Blast) Media

Chemistry	Particle (Grit)* Size	Product	Manufacture	Applications
Aluminum Oxide Grit			Data Sheet DSMTS-0028	
Al ₂ O ₃ 3.5TiO ₂	-2.36 +1.00 mm (14)	Metcolite 14	Fused & Crushed	▪ Relatively coarse, sharp, clean and tough abrasive media ▪ To clean and profile substrate prior to thermal spray coating application ▪ Select grit size appropriately for the application and surface profile desired
	-2.00 +0.60 mm (20)	Metcolite C		
	-1.41 +0.42 mm (24)	Metcolite F		
	-0.85 +0.35 mm (36)	Metcolite F36		
	-0.60 +0.17 mm (54)	Metcolite VF		

* Grit size per U.S. Commercial Standard CS 271-65

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AMS 4998	Metco 4031A	20	SS9212	Metco 604NS	9
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AMS 7879	Metco 71VF-NS-1	24	DMR 33.006	Metco 81VF-NS	23
AMS 7880	Metco 72F-NS	24	DMR 33.007	Metco 45C-NS	15
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Notes

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